



Diavia

MERCEDES BENZ SPRINTER 3.0 CDI "184Hp"

MOTORE "OM 642 DELA" - MOTEUR "OM 642 DELA"

"OM 642 DELA" ENGINE - MOTOR "OM 642 DELA" - MOTOR "OM 642 DELA"

Codice / Code: 1MB32400E + A031061 (V5)

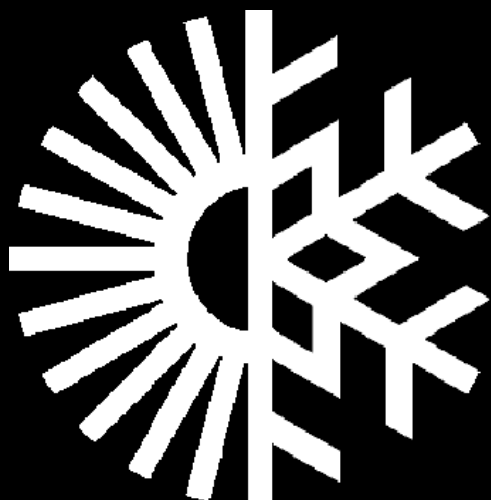
**Istruzioni montaggio
condizionatore d'aria**

**Air conditioning
installation instructions**

**Instructions pour monter le
conditionneur d'air**

**Klimaanlage
Einbauanleitungen**

**Instrucciones para el montaje
del equipo aire acondicionado**



DELPHI ITALIA AUTOMOTIVE SYSTEMS S.r.l. "Stabilimento Molinella"

Via Nobili, 2 40062 Molinella (Bologna) - Italy

Telefono (0039) 051.6906111 - Fax (0039) 051.6906287 - Email: diavia.service@delphi.com

DESCRIZIONE SIMBOLOGIA UTILIZZATA / DESCRIPTION DE LA SYMBOLOGIE UTILISÉE
DESCRIPTION OF SYMBOLS USED / BESCHREIBUNG DER VERWENDETEN SYMBOLIK
DESCRIPCIÓN DE LOS SIMBOLOS UTILIZADOS

1A

Riferimento a figura / Référence à la figure / See figure
 In Bezug auf Abbildungen / Referencia a la figura

1- 1

Riferimento a componenti di fornitura / Référence aux composants de la fourniture
 See supplied components / Bezug auf Gelieferte Einbauelemente
 Referencia a los componentes de abastecimiento

1

Riferimento a posizione schema elettrico / Référence à la position du schéma électrique
 See position in wiring diagram / In Bezug auf Position im Schaltschema /
 Referencia a la posición del esquema eléctrico



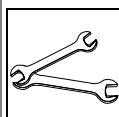
- Lubrificare tutti i raccordi e gli O.R. con il nuovo olio refrigerante prima di collegarli

- Graisser tous les raccords et les O.R. avec le nouveau huile réfrigérant avant de les raccorder

-Lubricate all fittings and O-rings with new refrigerant oil before connecting them

- Alle Verbindungsstücke und OR-Ringe vor deren Verbindung mit dem neuen Kühlmittelöl ölen

- Lubrificar todos los empalmes y los O.R. con el nuevo aceite refrigerante antes de conectarlos



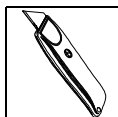
- Per avvitare a fondo o allentare i raccordi tubi gas usare due chiavi per bilanciare coppia di torsione

- Pour visser à fond ou desserrer les raccords des tuyaux gaz, utiliser le deux clés pour équilibrer le couple de torsion

- When tightening or loosening the fittings of the gas pipes, use two wrenches to equilibrate the torsion couple

- Um die Verbindungsstücke der Kältemittelschläuche gleichmäßig festzuschrauben oder zu lockern, zwei Schlüssel für das Verschraubungspaar verwenden

- Para enroscar a fondo o aflojar los empalmes tubos gas se deben usar dos llaves para balancear el par de torsión



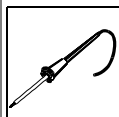
- Tagliare con utensile appropriato al materiale

- Couper à l'aide d'outil approprié

- Cut with a device suitable for the material

- Mit dem Material entsprechendem Werkzeug schneiden

- Cortar con herramienta apropiada al material



- Stagnare

- Étamer

- Tin

- Verzinnen

- Estañar



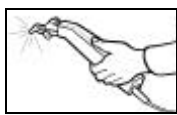
- Spianare

- Nivelar

- Flatten out

- Richten

- Nivelar



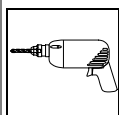
- Tagliare con utensile a lama calda

- Couper à l'aide d'un outil à lame chaude

- Cut using the tool with heated blade.

- Mit Schweißmesserwerkzeug schneiden

- Cortar con útil a hoja caliente



- Forare

- Percer

- To drill

- Durchbohren

- Taladrar

Pos.	ITALIANO	FRANÇAIS	ENGLISH	DEUTSCH	ESPAÑOL
1	Compressore	Compresseur	Compressor	Kompressor	Compresor
2	Cinghia	Courroie	Belt	Riemen	Correa
3	Bulloneria	Boulonnerie	Nuts and bolts	Schraubensatz	Tornillería
31	Condensatore	Condenseur	Condenser	Kondensator	Condensador
32	Sacchetto accessori	Sachet accessoires	Bag of accessories	Säckchen mit Zuberhörteilen	Bolsita accesorio
33	Staffa destra di supporto condensatore	Etrier support condenseur droit	Right condenser support bracket	Kondensator-Haltebügel, rechts	Abrazadera derecha de soporte condensador
34	Staffa sinistra di supporto condensatore	Etrier support condenseur gauche	Left condenser support bracket	Kondensator-Haltebügel, links	Abrazadera izquierda de soporte condensador
35	Elettroventola	Electroventilateur	Electric fan	Elektrogebläse	Electroventilador
36	Staffa superiore di supporto elettroventole	Etrier supérieur de support électroventilateurs	Upper electric fans support bracket	Elektrogebläse-Haltebügel, oben	Abrazadera superior de soporte electroventiladores
37	Staffa destra di supporto elettroventola	Etrier droit de support électroventilateur	Right electric fan support bracket	Rechter Elektrogebläse-Haltebügel	Abrazadera derecha de soporte electroventilador
38	Staffa sinistra di supporto elettroventola	Etrier gauche de support électroventilateur	Left electric fan support bracket	Linker Elektrogebläse-Haltebügel	Abrazadera izquierda de soporte electroventilador
39	Staffa elettroventola	Etrier électroventilateur	Electric fan bracket	Elektrogebläsebügel	Abrazadera electroventilador
40	Piastrina di rinforzo elettroventola	Plaque de renforcement électroventilateur	Electric fan reinforcing plate	Elektrogebläse-Zusatzträger	Plaquita de refuerzo electroventilador
41	Gommino passatubo	Pièce en caoutchouc passe-fil	Rubber pipe lead	Gummitülle	Goma pasatubo
42-48	Sacchetto flangia	Sachet bride	Bag of flanges	Säckchen mit Flansch	Bolsita brida
43	Fascetta in gomma	Collier en caoutchouc	Rubber clamp	Gummischelle	Banda de goma
44-45 46	Fermatubo	Fixation tuyau	Pipe clamp	Schlauchbinder	Detiene tubo
47	Protezione relay	Couvre-relais	Relay cover	Relais-Verkleidung	Cubre relais
51	Staffa filtro	Etrier filtre	Receiver drier bracket	Filterbügel	Abrazadera filtro
52	Filtro essiccatore	Filtre déshydrateur	Receiver drier	Trocknerfilter	Filtro secador
53	Pressostato	Pressostat	Pressure switch	Druckwächter	Presostato
61	Batteria evaporante	Batterie évaporateur	Evaporating unit	Verdampferbatterie	Batería evaporante
62	Coperchio batteria evaporante-raccogliore condensa	Couvercle de la batterie évaporateur- collecteur de condensation	Evaporating unit cover-condensation drip pan	Abdeckung Verdampferbatterie-Kondenswasserabfänger	Tapa batería evaporadora-recogedor condensación
63	Sacchetto accessori	Sachet accessoires	Bag of accessories	Säckchen mit Zuberhörteilen	Bolsita accesorio
64	Valvola di espansione	Soupape d'expansion	Expansion valve	Expansionsventil	Válvula expansión
65	Flangia fissaggio valvola	Bride de fixage soupape	Valve fixing flange	Ventil-Befestigungsflansch	Brida de fijación de la válvula
66 67	Guarnitura adesiva	Garniture adhésive	Adhesive seal	Klebedichtung	Guarnición adhesiva

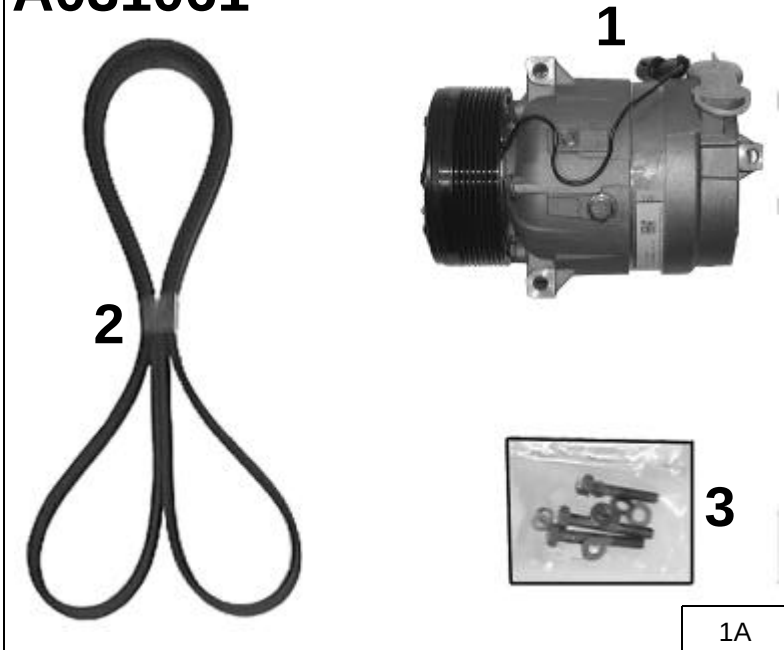
Pos.	ITALIANO	FRANÇAIS	ENGLISH	DEUTSCH	ESPAÑOL
68	Tubo scarico condensa	Tuyau d'écoulement des condensations	Condensate drain pipe	Kondenserwasserabfluß-schlauch	Tubo descarga condensación
69	Gommino passatubo	Pièce en caoutchouc passe-fil	Rubber pipe lead	Gummitülle	Goma pasatubo
70	Serigrafia per interruttore AC	Sérigraphie pour interrupteur AC	AC switch printing	Blende des Heiz-Klimagerätschalters	Serigrafía para interruptor AC
91	Impianto elettrico comandi	Faisceau électrique commandes	Electrical system for controls	Elektrische Anlage der Bedienungseinheit	Instalación eléctrica comandos
92	Circuito illuminazione	Circuit de l'éclairage	Lighting circuit	Bleuchtungsstromkreis	Circuito de iluminación
93	Interruttore di comando A.C.	Interrupteur de commande A.C.	A.C. control switch	Klimaanlagenschalter	Interruptor de comando A.C.
94	Sede interruttore	Logement interrupteur	Switch housing	Schaltergehäuse	Alojamiento interruptor
106	Impianto elettrico Elettroventole	Installation électrique electroventilateurs	Fans electric system	Elektrische Anlage Elektrolüfter	Instalación eléctrica electroventiladores
	Tubo gas 5/16"CF (condensatore-filtro)	Tuyau gaz 5/16"CF (condenseur-filtre)	5/16"CF gas hose (condenser-filter)	5/16"CF kaeltemittelschlauch (Kondensator-Filter)	Tubo gas 5/16"CF (condensador-filtro)
	Tubo gas 5/16"FE (filtro-evaporatore)	Tuyau gaz 5/16"FE (filtre-évaporateur)	5/16"FE gas hose (filter-evaporator)	5/16"FE kaeltemittelschlauch (Filter-Verdampfer)	Tubo gas 5/16"FE (filtro-evaporador)
	Tubo gas 13/32"CC (compressore-condensatore)	Tuyau gaz 13/32"CC (compresseur-condenseur)	13/32"CC gas hose (compressor-condenser)	13/32"CC kaeltemittelschlauch (Kompressor-Kondensator)	Tubo gas 13/32"CC (compresor-condensador)
	Tubo gas 1/2"EC (evaporatore-compressore)	Tuyau gaz 1/2"EC (évaporateur-compresseur)	1/2"EC gas hose (evaporator-compressor)	1/2"EC kaeltemittelschlauch (Verdampfer-Kompressor)	Tubo gas 1/2"EC (evaporador-compresor)
	Fascetta a strappo	Bride auto-bloquant	Self-locking clamp	Selbstsichernde Schelle	Banda autobloqueante



MONTAGGIO COMPRESSORE / POSE DU COMPRESSEUR / COMPRESSOR FITTING KOMPRESSOREINBAU / MONTAJE COMPRESOR

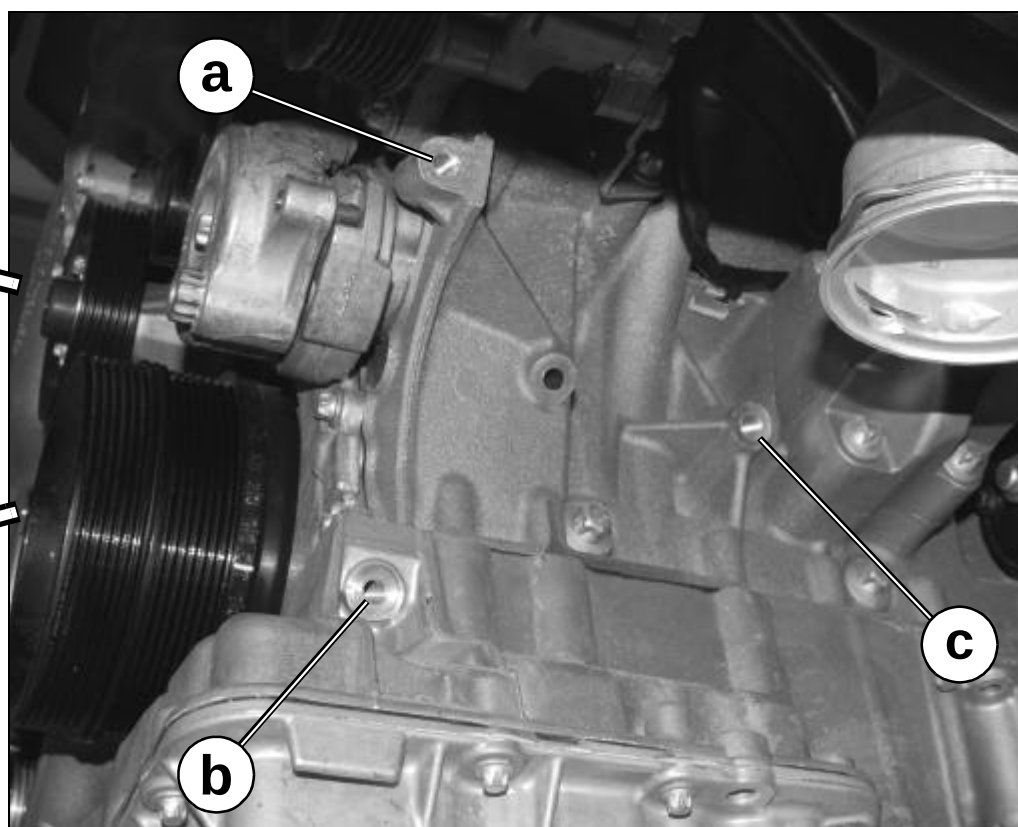
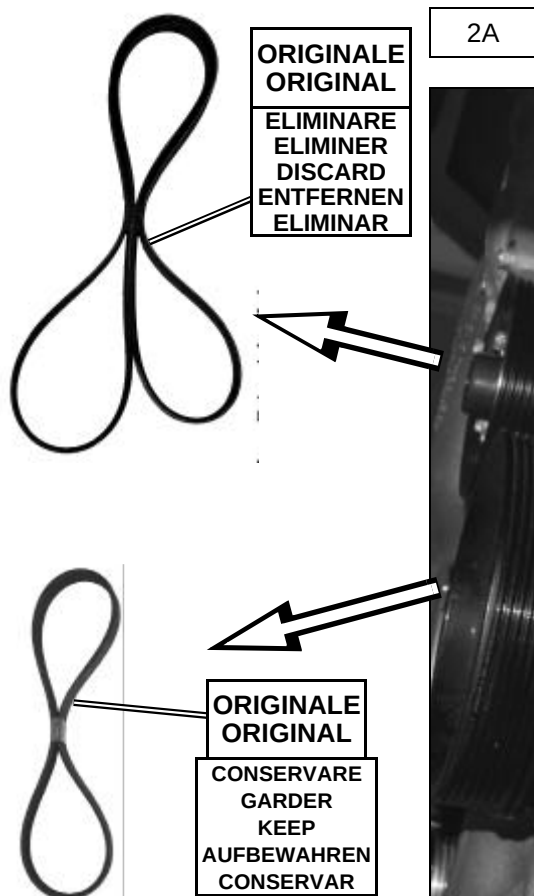
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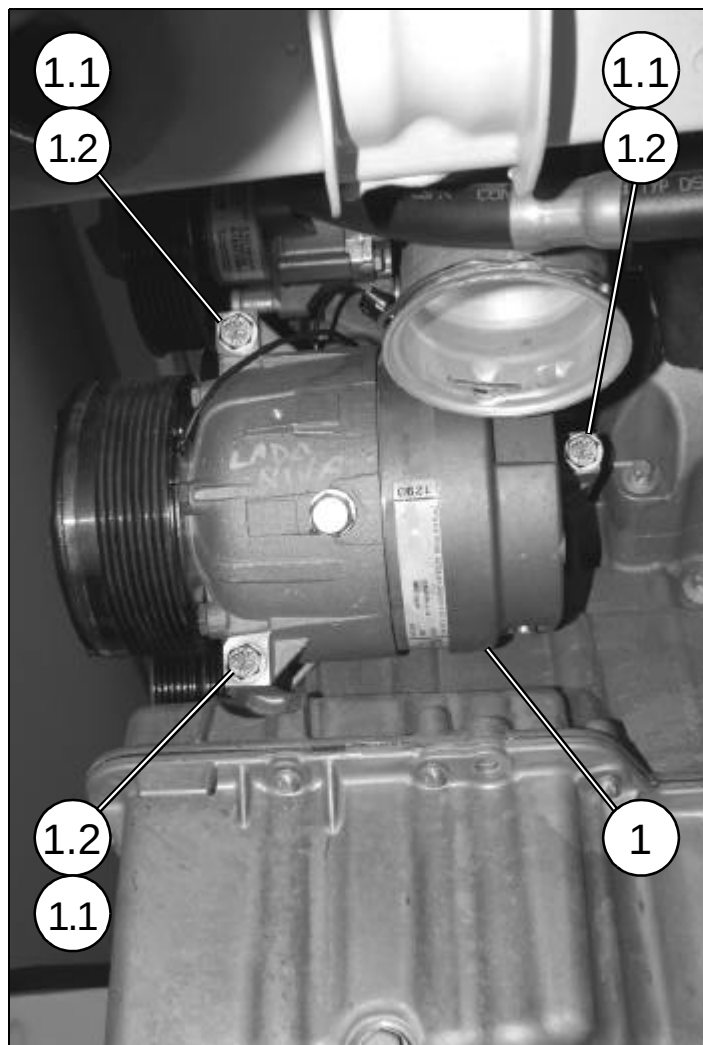
A031061



Pos.	Descrizione / Description Description / Beschreibung Descripción	Codice / Code Kode / Código
1	Compressore	084014375/0
2	Cinghia 7K x 2050	013710/0
3	Bulloneria	0231892/0

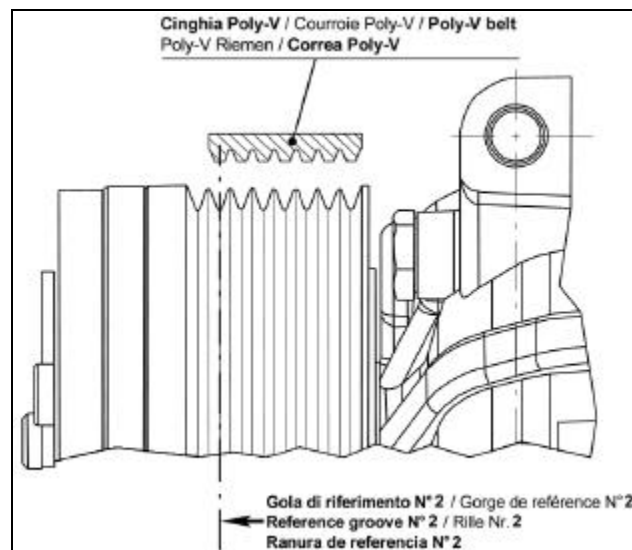
FORI DI FISSAGGIO / TROUS DE FIXATION / SECURING HOLES BEFESTIGUNGSBOHRUNGEN / ORIFICIOS DE FIJACIÓN



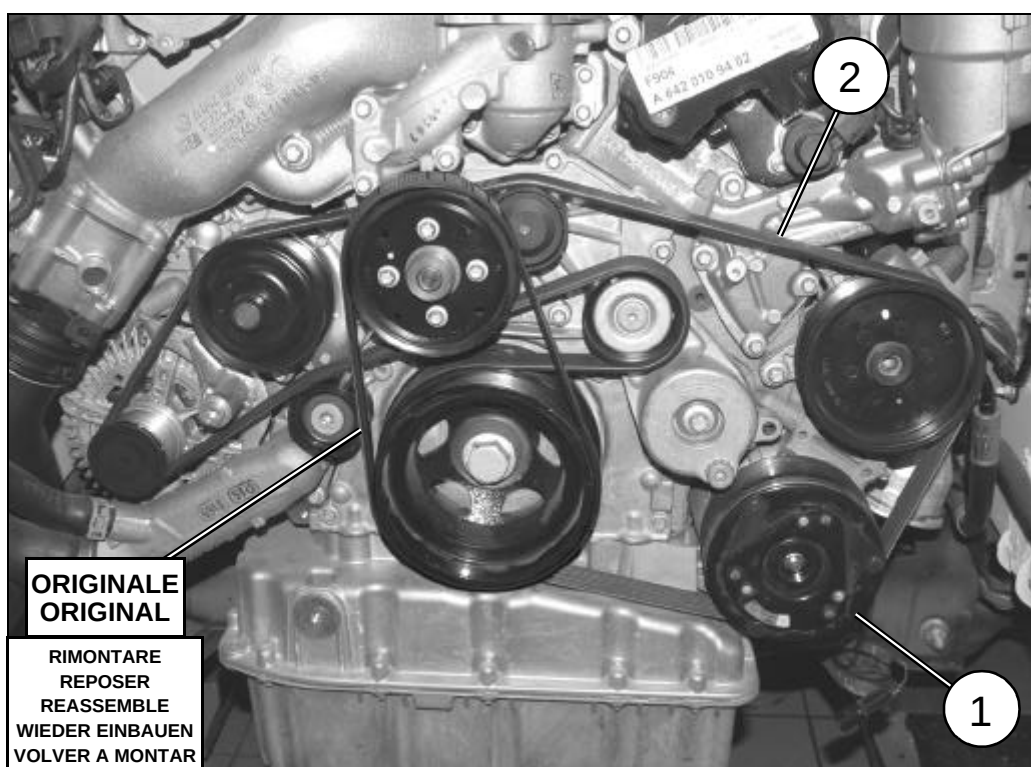


3A

BULLONERIA DA UTILIZZARE BOULONNERIE A UTILISER NUTS AND BOLTS TO BE USED ZU BENUTZENDER SCHRAUBENSATZ TORNILLERIA A UTILIZAR		
Pos.	Tipologia / Typologie Typology / Tipologie Tipologia	Descrizione / Description Description / Beschreibung Descripción
1.1		M8x90
1.2		φ 8

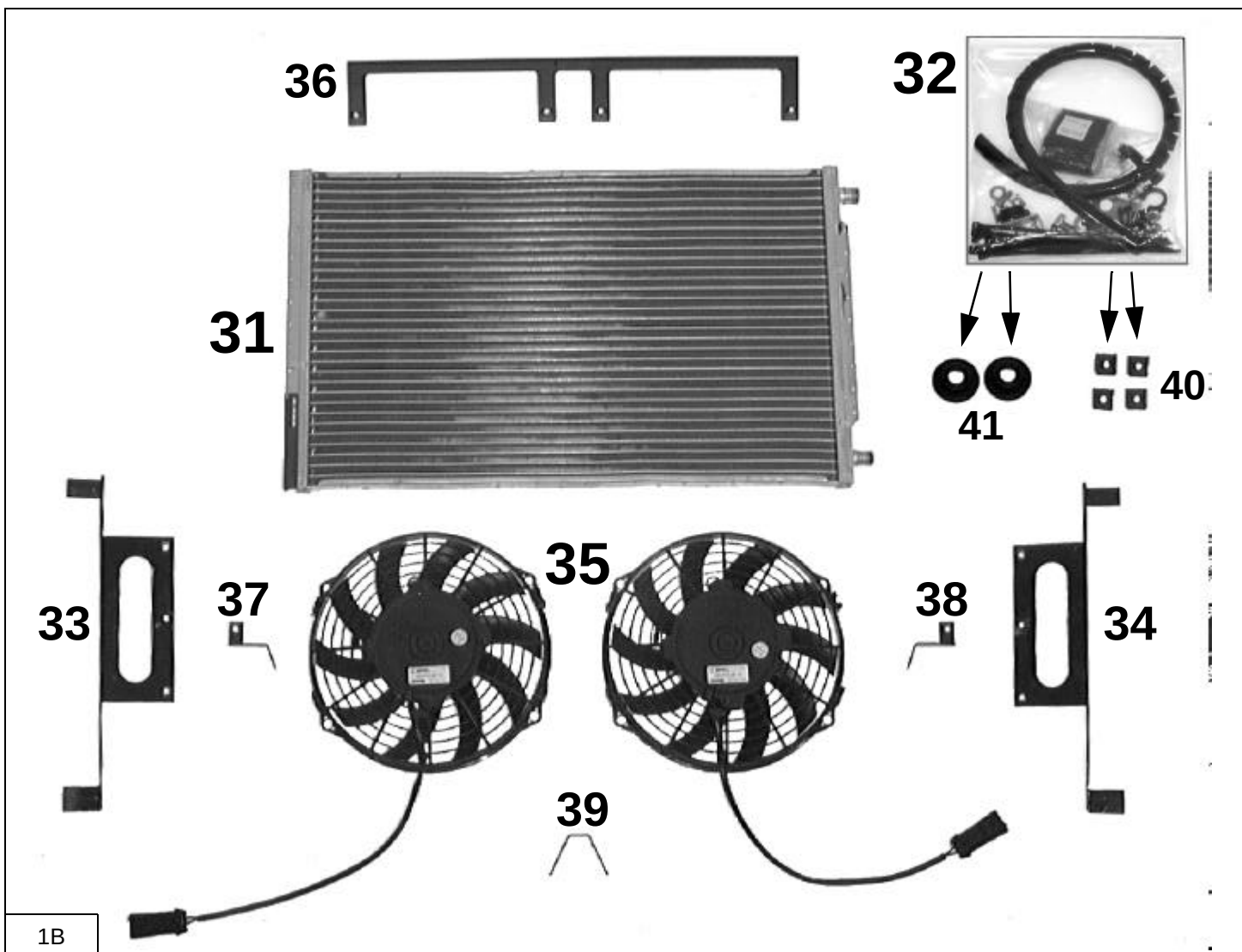


4A

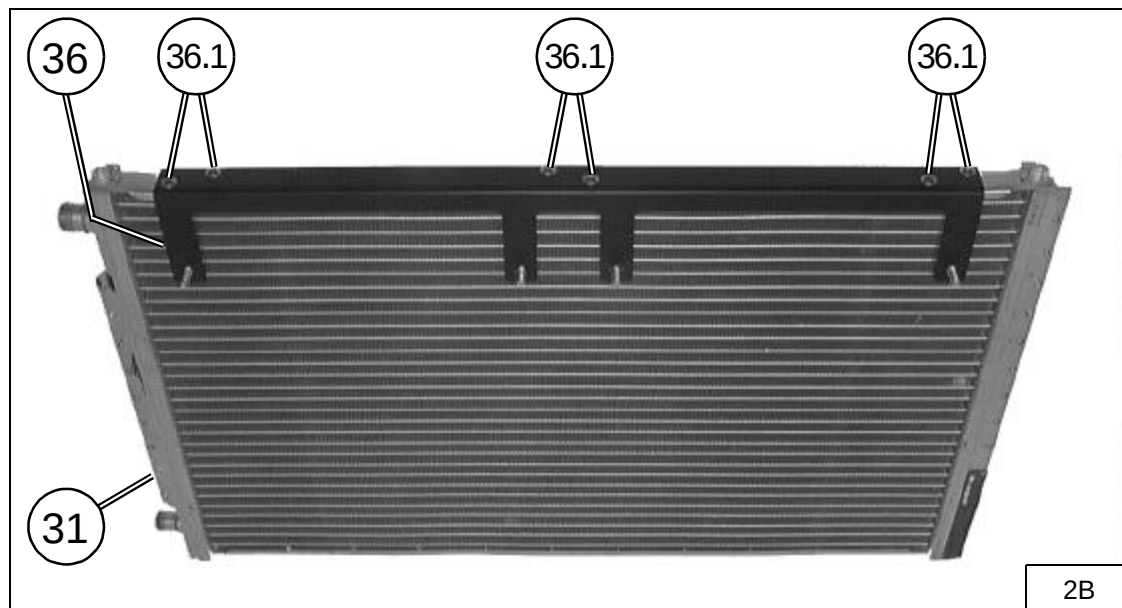


**MONTAGGIO CONDENSATORE / POSE DU CONDENSEUR / CONDENSER FITTING
KONDENSATOREINBAU / MONTAJE CONDENSADOR**

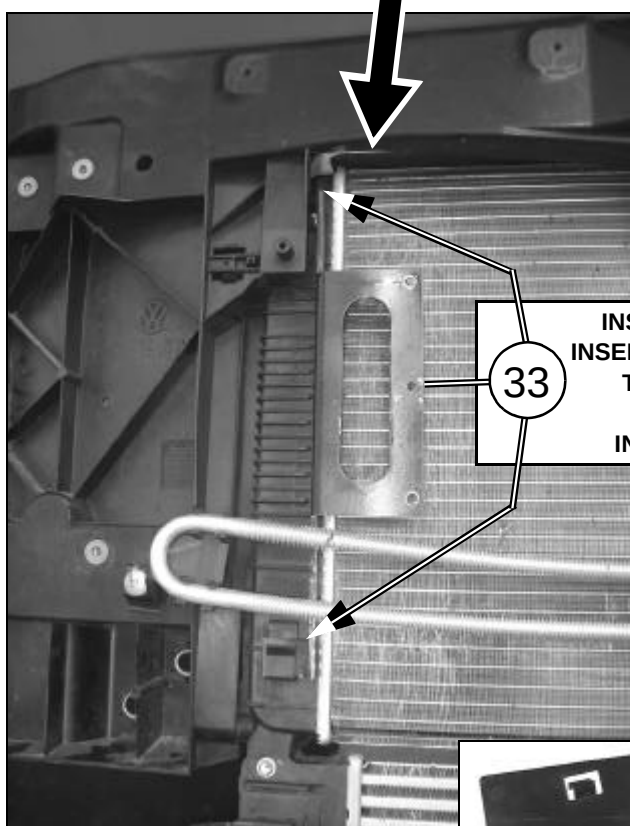
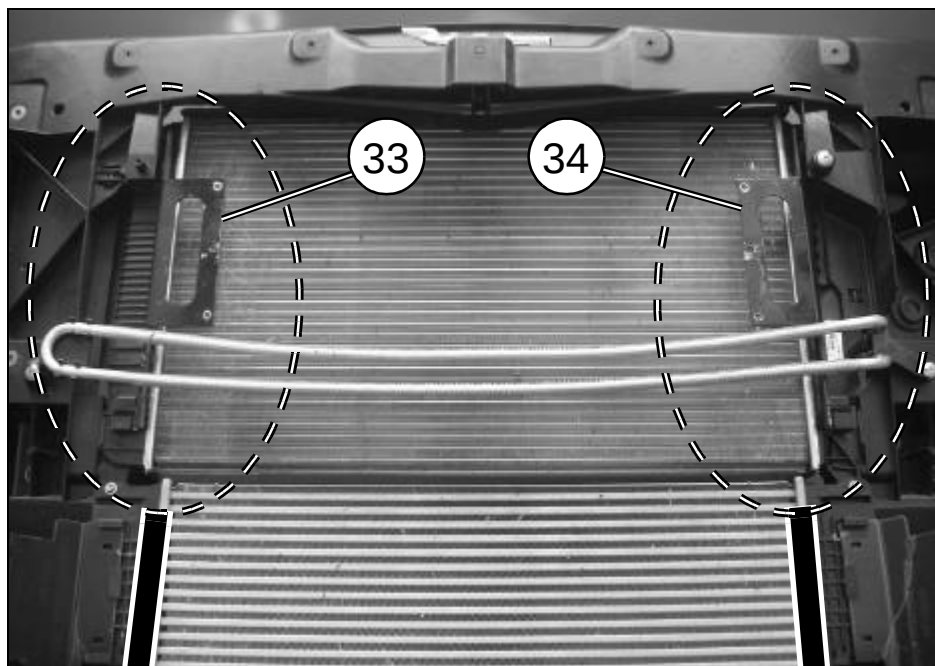
MATERIALE FORNITO / MATERIEL FOURNI / SUPPLIED MATERIAL / GELIEFERTES MATERIAL / MATERIAL ABASTECIDO



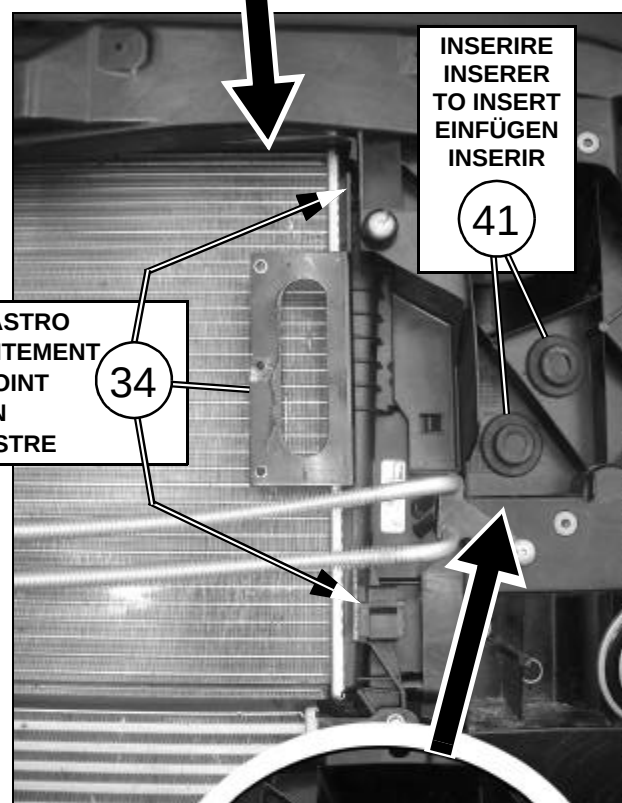
Pos.	Descrizione / Description / Description Beschreibung / Descripción	Codice / Code Kode / Código
31	Condensatore	022301OR/1A
32	Sacchetto accessori	0231786/0
33	Staffa destra di supporto condensatore	0812871/0
34	Staffa sinistra di supporto condensatore	0812872/0
35	Elettroventola	080165.1
36	Staffa superiore di supporto elettroventole	0812486/0
37	Staffa destra di supporto elettroventola	0812488/0
38	Staffa sinistra di supporto elettroventola	0812487/0
39	Staffa elettroventola	0812489/0
40	Piastrina di rinforzo elettroventola	036124.1
41	Gommino passatubo	069031/0A



ELEMENTI DI FISSAGGIO / PIECES DE FIXATION FIXING PARTS / BEFESTIGUNGSELEMENTE / ELEMENTOS DE FIJACION		
Pos.	Tipologia / Typologie Typology / Tipologie / Tipologia	Descrizione / Description Description / Beschreibung / Descripción
36.1		4,2x9,5



3B

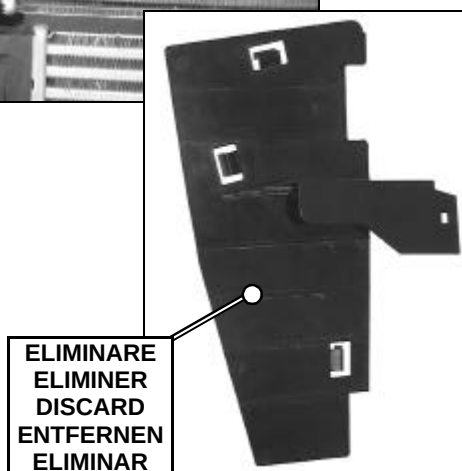


33
34

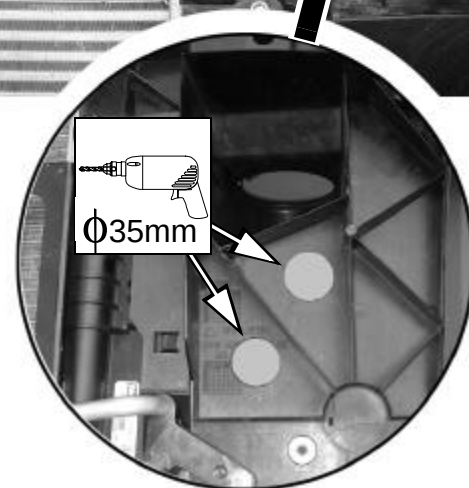
INSERIRE AD INCASTRO
INSERER PAR EMBOITEMENT
TO INSERT TO JOINT
EINKLEMMEN
INSERIR A ENCASTRE

INSERIRE
INSERER
TO INSERT
EINFÜGEN
INSERIR

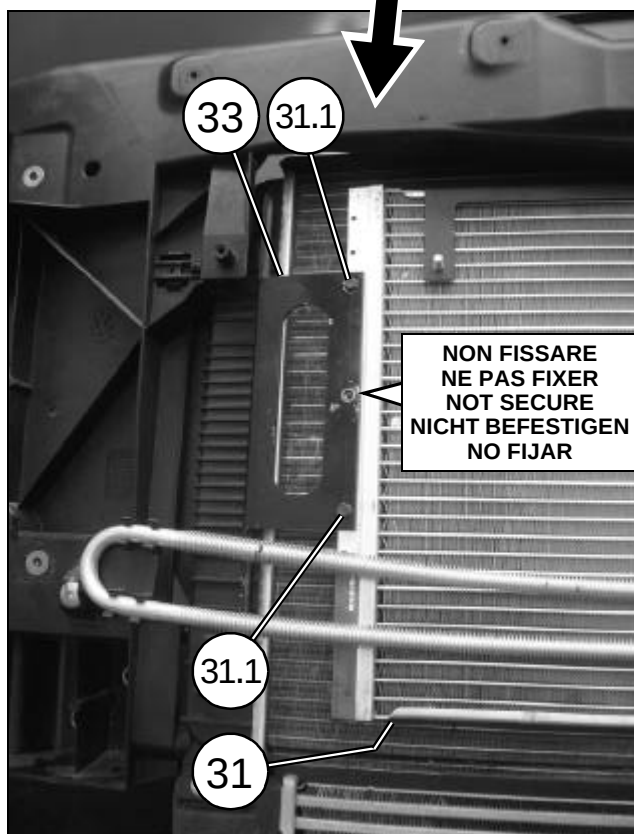
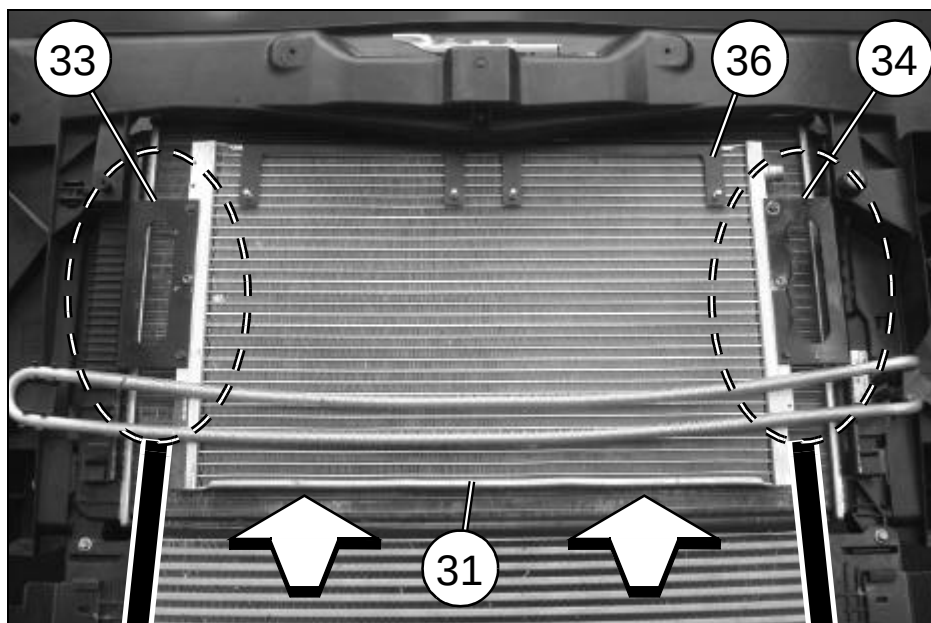
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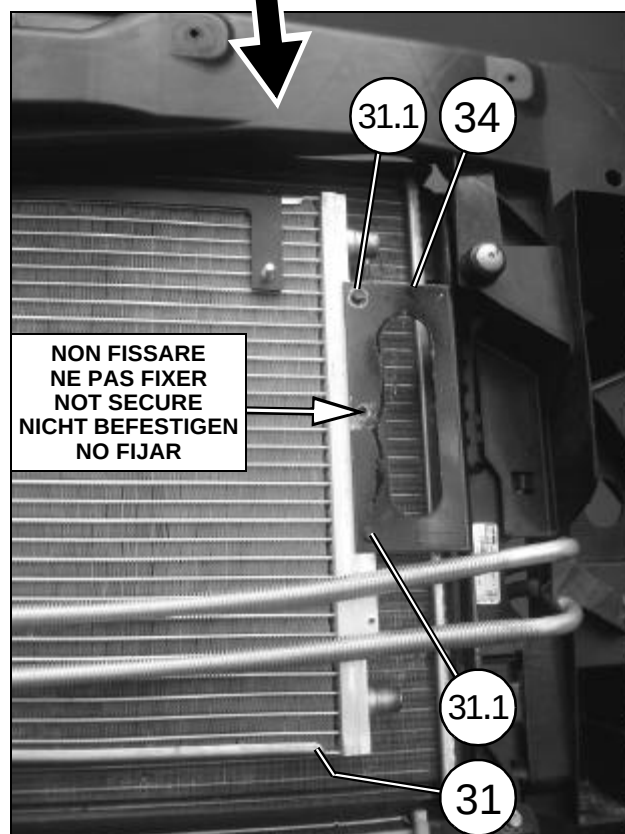
ELIMINARE
ELIMINER
DISCARD
ENTFERNEN
ELIMINAR



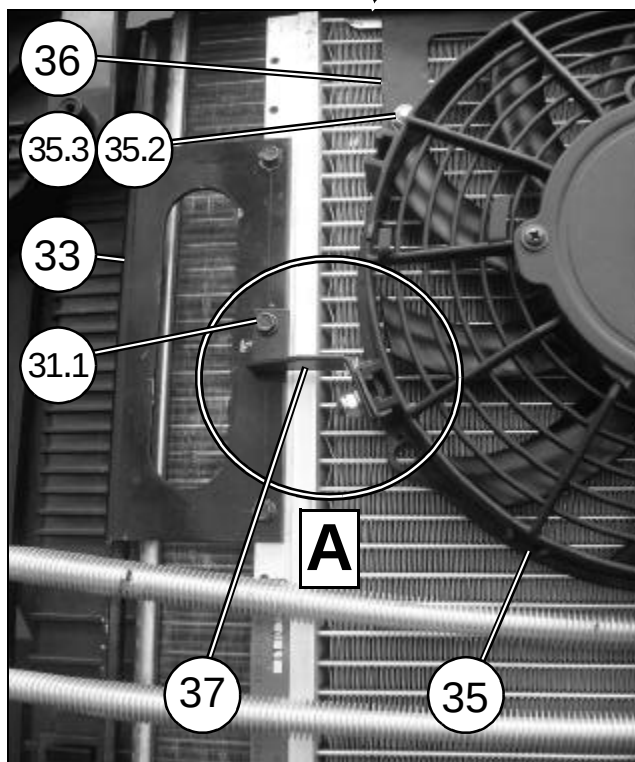
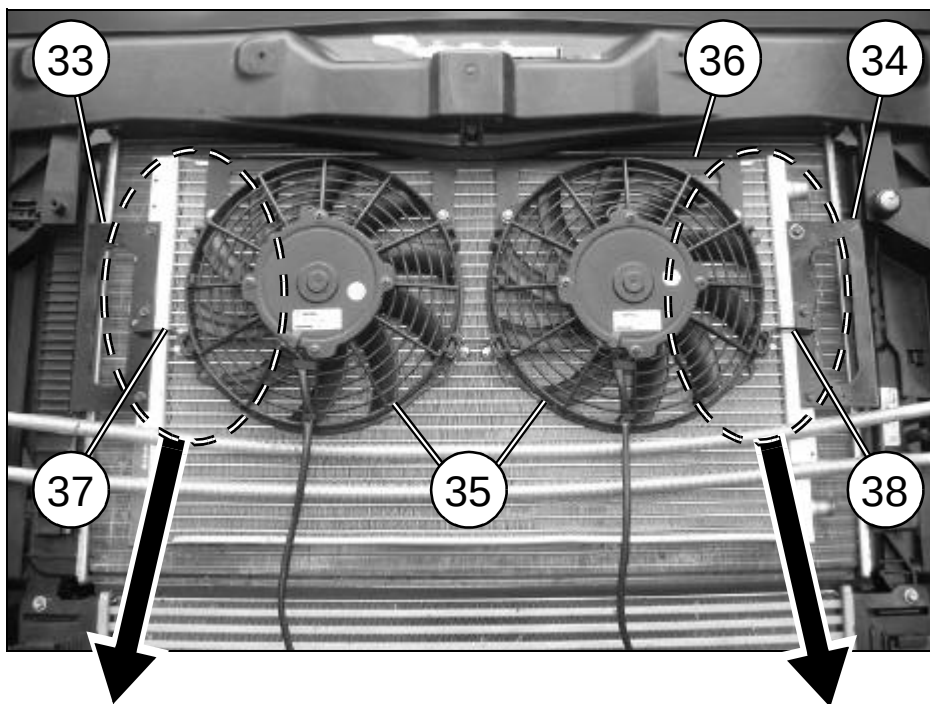
Ø35mm



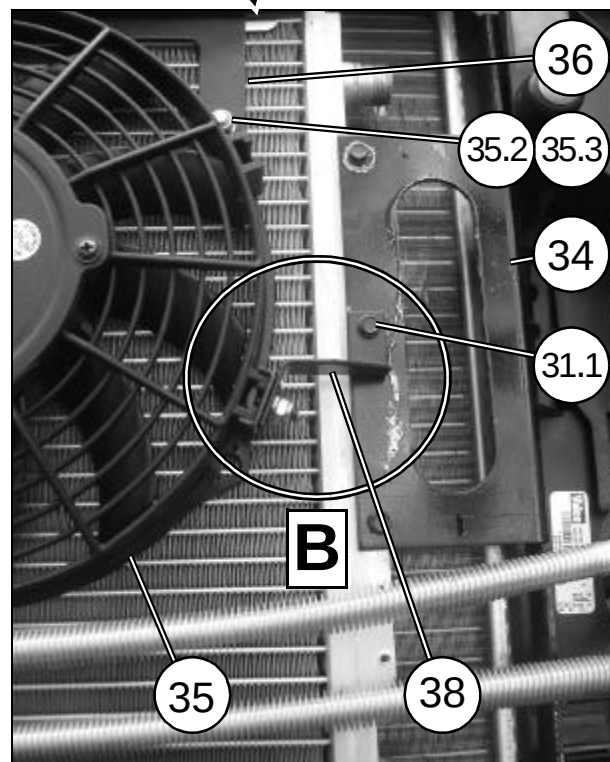
4B



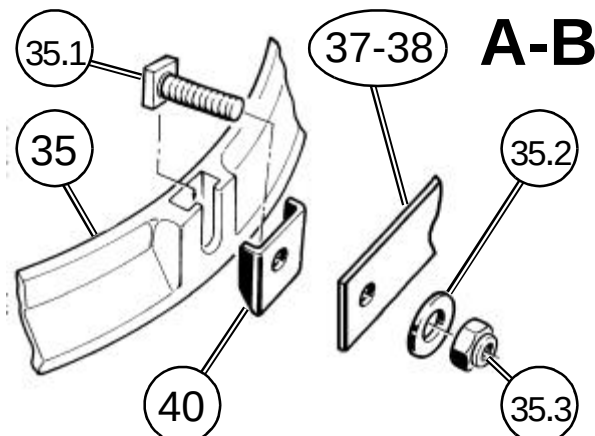
ELEMENTI DI FISSAGGIO / PIECES DE FIXATION FIXING PARTS / BEFESTIGUNGSELEMENTE ELEMENTOS DE FIJACION		
Pos.	Tipologia Typologie Typology Tipologie Tipologia	Descrizione Description Description Beschreibung Descripción
31.1		4,2x13

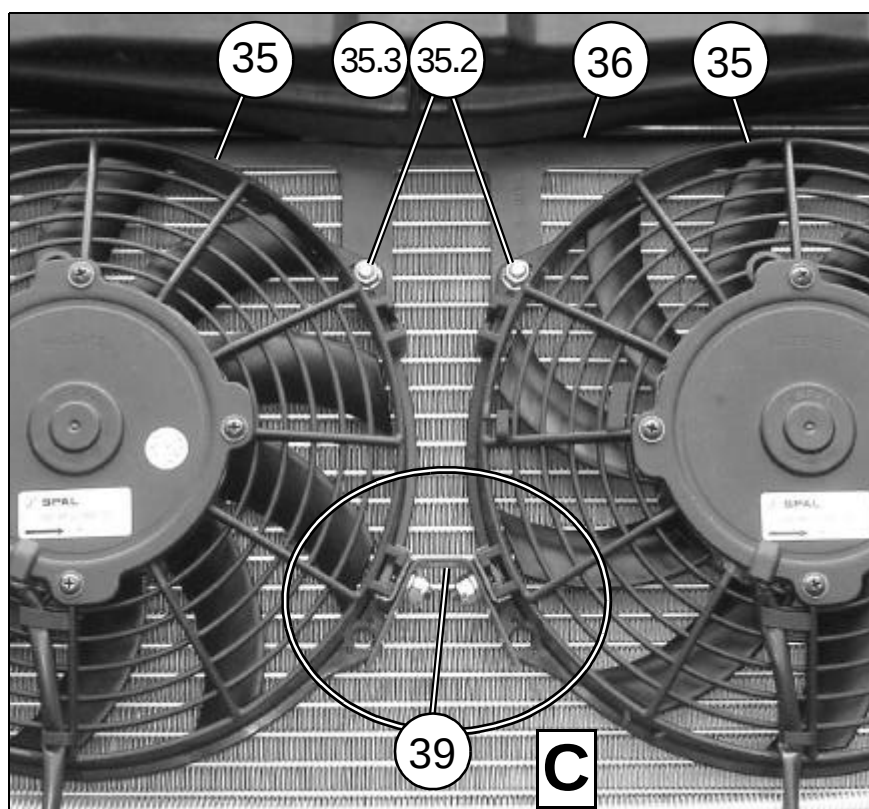
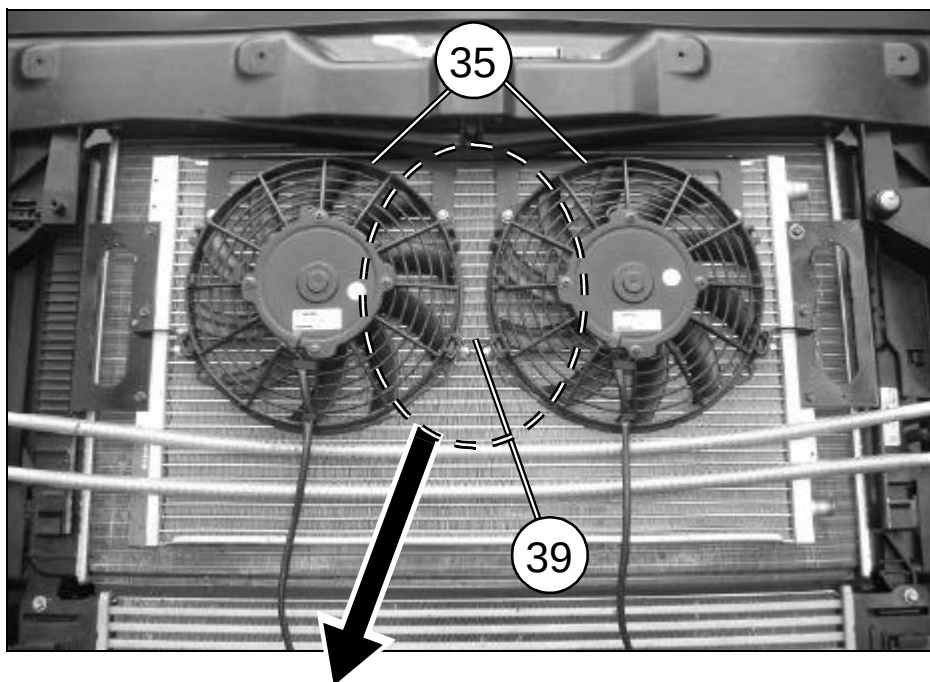


5B

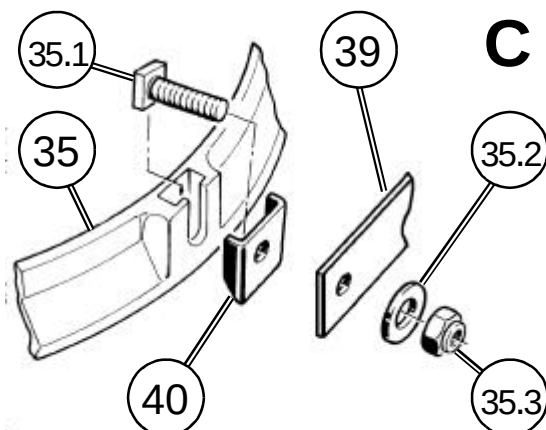


ELEMENTI DI FISSAGGIO / PIECES DE FIXATION FIXING PARTS / BEFESTIGUNGSELEMENTE ELEMENTOS DE FIJACION		
Pos.	Tipologia / Typologie / Typology Tipologie / Tipologia	Descrizione / Description / Description Beschreibung / Descripción
31.1		4,2x13
35.1		M6x16
35.2		φ6
35.3		M6





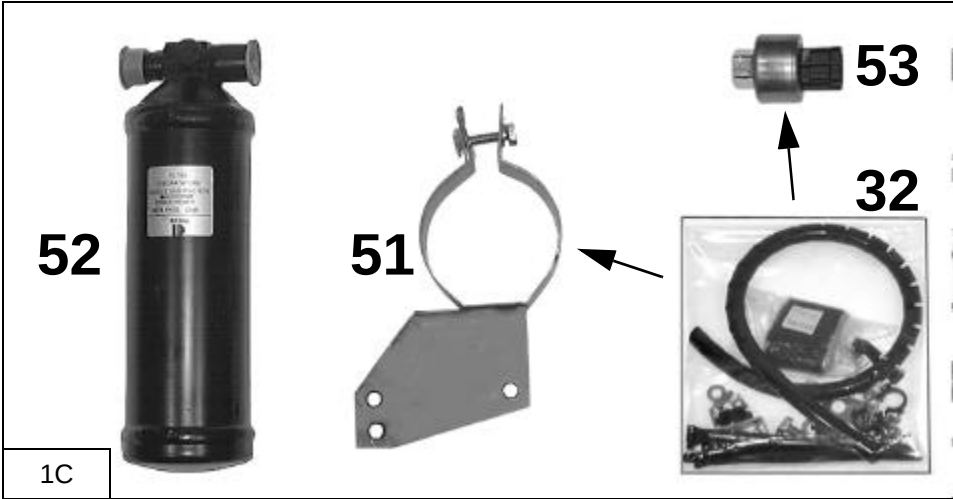
6B



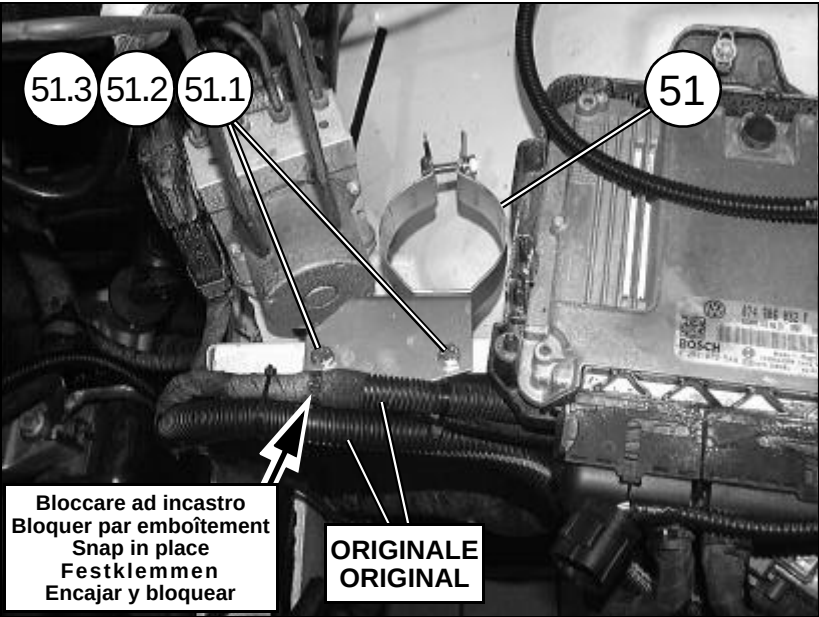
ELEMENTI DI FISSAGGIO / PIECES DE FIXATION FIXING PARTS / BEFESTIGUNGSELEMENTE ELEMENTOS DE FIJACION		
Pos.	Tipologia / Typologie / Typology Tipologie / Tipologia	Descrizione / Description / Description Beschreibung / Descripción
35.1		M6x16
35.2		φ6
35.3		M6

MONTAGGIO FILTRO ESSICCATORE / POSE DU FILTRE DESHYDRATEUR / RECEIVER DRIER ASSEMBLY
TROCKNERFILTER EINBAU / MONTAJE DEL FILTRO SECADOR

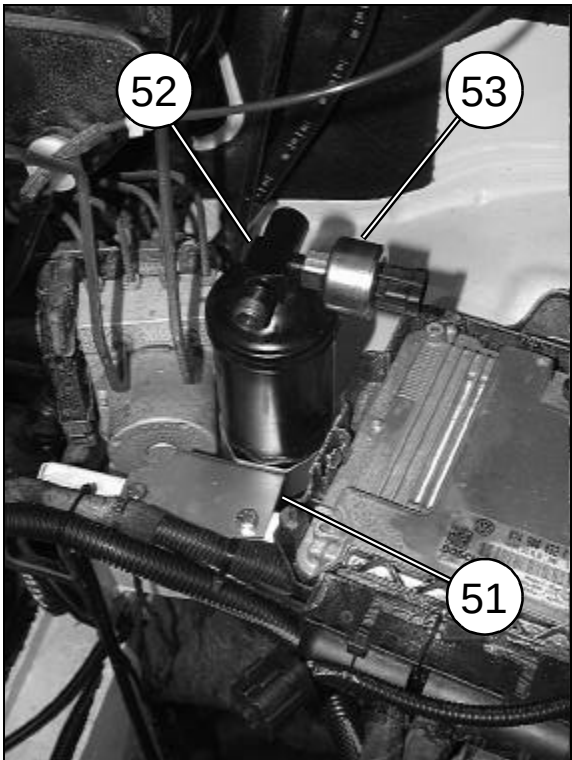
MATERIALE FORNITO / MATERIEL FOURNI / SUPPLIED MATERIAL / GELIEFERTES MATERIAL / MATERIAL ABASTECIDO



Pos.	Descrizione Description Description Beschreibung Descripción	Codice Code Code Codigo
32	Sacchetto accessori	0231786/0
51	Staffa filtro	0361821/0
52	Filtro essiccatore	017047/1A
53	Pressostato	043181/0

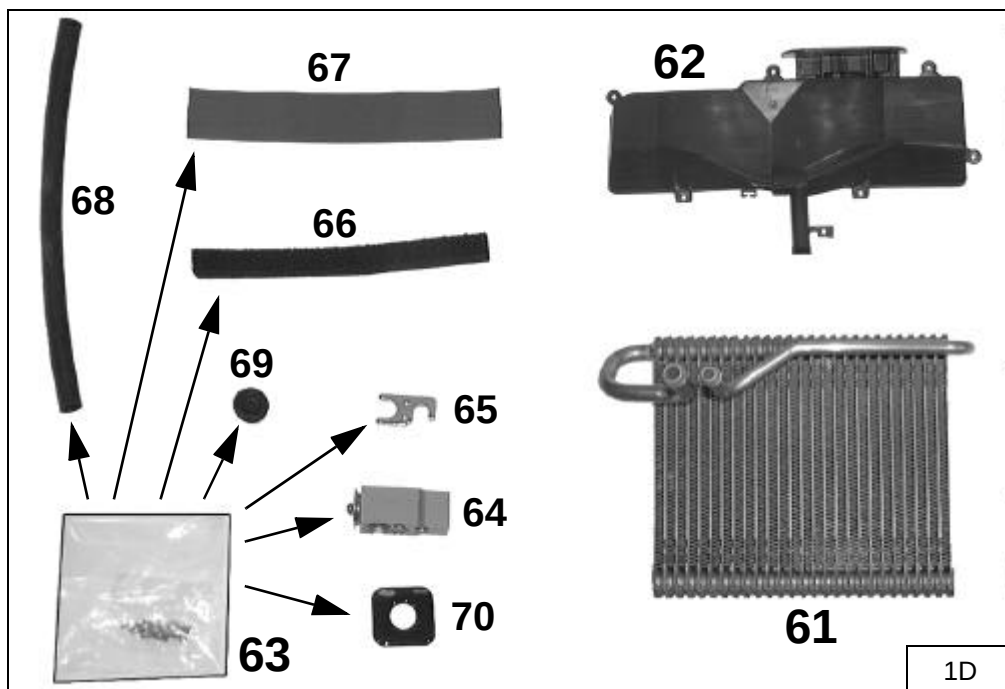


ELEMENTI DI FISSAGGIO / PIECES DE FIXATION FIXING PARTS / BEFESTIGUNGSELEMENTE ELEMENTOS DE FIJACION		
Pos.	Tipologia / Typologie Typology / Tipologie Tipologia	Descrizione / Description Description / Beschreibung Descripción
51.1		M6x16
51.2		φ6
51.3		M6

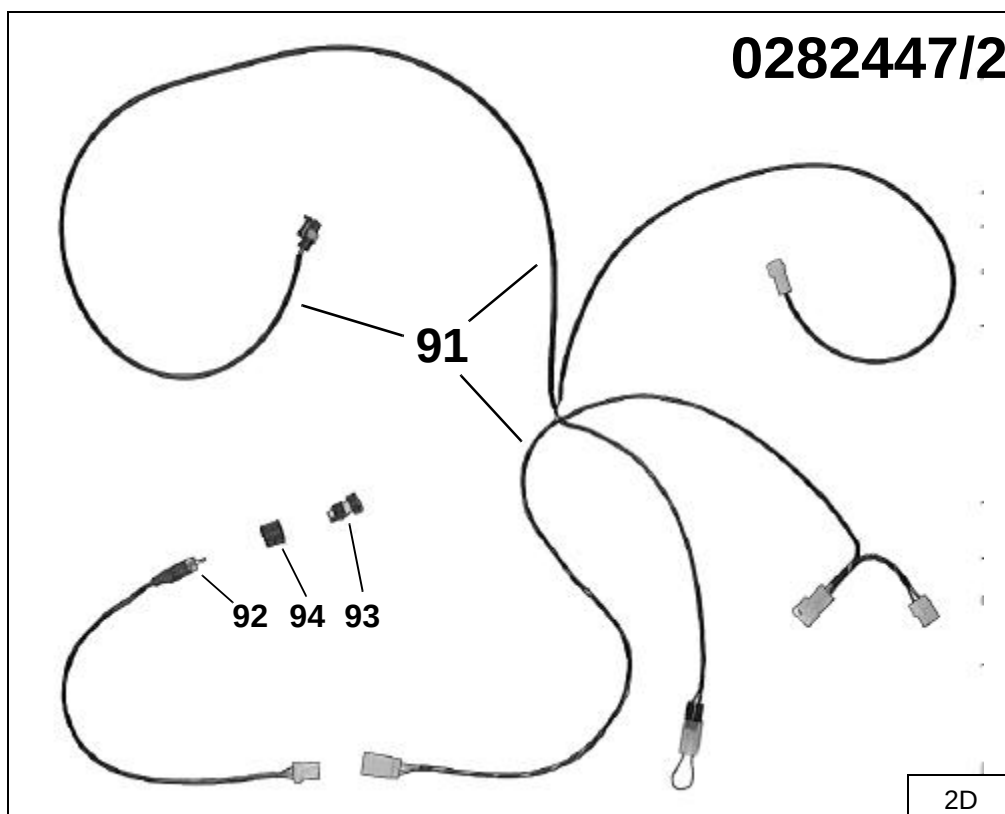


MONTAGGIO COMPONENTI A.C. NELL'ABITACOLO (parte evaporante-comandi)
 POSE DES COMPOSANTS A.C. DANS L'HABITACLE (évaporateur-commandes)
 A.C. COMPONENTS ASSEMBLY IN THE PASSENGER COMPARTMENT (evaporator-controls)
 EINBAU DER KLIMAANLAGEN-BESTANDTEILE IM WAGENINNEREN (Seite der Verdampfersteuerung)
 MONTAJE COMPONENTES A.C. EN EL HABITACULO (parte evaporador-mandos)

MATERIALE FORNITO / MATERIEL FOURNI / SUPPLIED MATERIAL / GELIEFERTES MATERIAL / MATERIAL ABASTECIDO

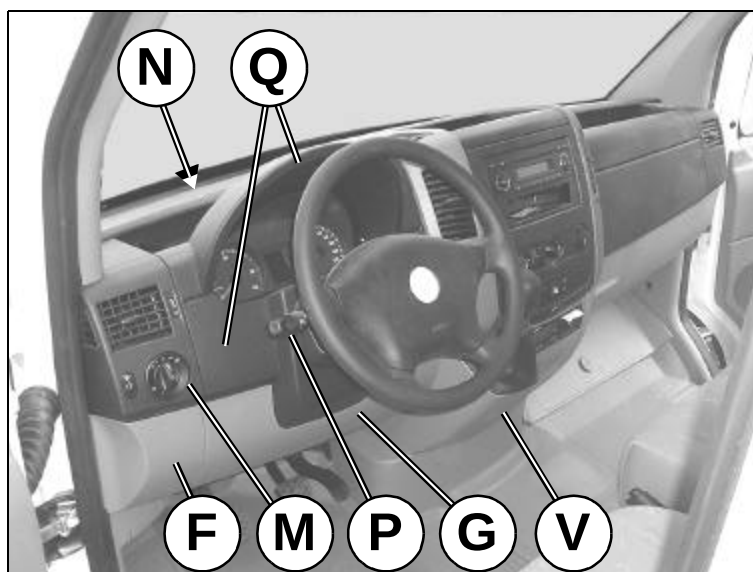
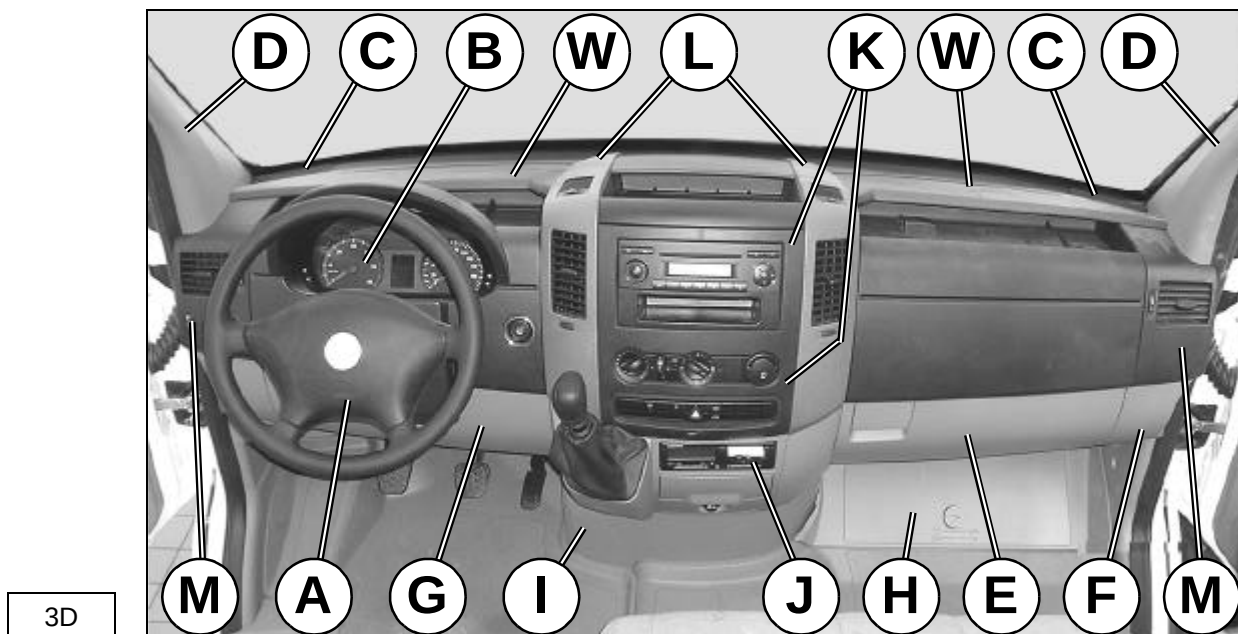


Pos.	Descrizione Description Beschreibung Descripción	Codice Code Kode Codigo
61	Batteria evaporante	052799/0
62	Coperchio batteria evaporante-raccoglitore condensa	0311506/0
63	Sacchetto accessori	029934/0
64	Valvola di espansione	058027/0A
65	Flangia fissaggio valvola	043060/0A
66	Guarnitura adesiva 20x20	070052/0A
67	Guarnitura adesiva 50x2,5	070010/0
68	Tubo scarico condensa	011003.4
69	Gommino passatubo	069121/0A
70	Serigrafia per interruttore AC	067436/0



Pos.	Descrizione Description Beschreibung Descripción	Codice Code Kode Codigo
91	Impianto elettrico comandi	0282447/2
92	Circuito illuminazione	0681649/1
93	Interruttore di comando A.C.	068540.4A
94	Sede interruttore	068348/0A

OPERAZIONI PRELIMINARI / OPERATIONS PRELIMINAIRES / PRELIMINARY OPERATIONS VORBEREITUNGSARBEITEN / OPERACIONES PRELIMINARES



(I) SMONTARE NELLA CABINA DI GUIDA:

- A) Air-Bag e volante
- B) Quadro strumentazione
- C) Griglie altoparlanti
- D) Copri montanti laterali
- E) Cassetto porta-oggetti
- F) Pannelli laterali inferiori
- G) Pannello inferiore lato guida
- H) Pannello di copertura attrezzi di bordo
- I) Tunnel centrale inferiore
- J) Tachigrafo / CD / Vano porta-oggetti
- K) Cornice consolle centrale
- L) Cornici griglie aria centrali
- M) Cornici griglie aria laterali
- N) Griglie aria defrost

- O) Posacenere
- P) Gruppo leveraggio di comando: luci, indicatori di direzione, tergicristalli
- Q) Cornice del quadro strumentazione con annesso blocco accensione
- R) Vano porta-oggetti
- S) Air-Bag lato passeggero
- T) Autoradio (se presente) o vano di predisposizione
- U) Gruppo comandi miscelazione-distribuzione-ventilazione
- V) Tunnel leva cambio
- W) Cruscotto, scollegando tutti i collegamenti elettrici

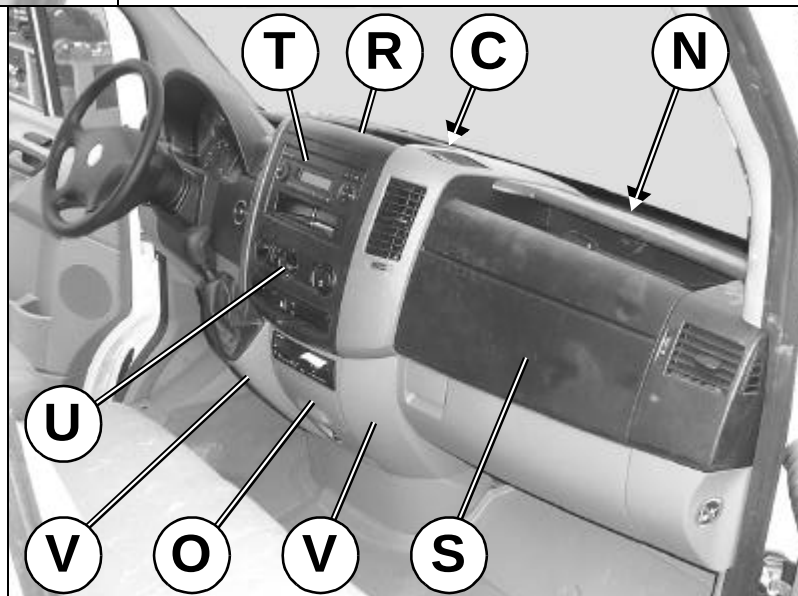


FIG.3D

(F)

DÉPOSER DANS LA CABINE :

- A) Air-Bag et le volant
- B) Tableau des commandes
- C) Grilles haut-paleurs
- D) Couvre montants latéraux
- E) Boîte à gants
- F) Panneaux latéraux inférieurs
- G) Panneau inférieur côté conduite
- H) Panneau de couverture des outils de bord
- I) Tunnel central inférieur
- J) Tachygraphe / CD / Compartiment vide-poches
- K) Cadre de la console centrale
- L) Central air vent frame
- M) Central air vent frame
- N) Defrost air vent
- O) Cendrier
- P) Groupe commandes blocs optiques , indicateurs de direction, essuie glaces
- Q) Cadres du tableau de bord avec blocage de l'allumage annexe
- R) Compartiment vide-poches
- S) Air -Bag côté passager
- T) Autoradio, si présent, ou logement prévu
- U) Groupe des commandes mélange-distribution-ventilation
- V) Tunnel levier de changement de vitesse
- W) Tableau de bord en déconnectant toutes les connexions électriques

(D)

IM FÜHRERHAUS AUSZUBAUEN:

- A) Air-Bag und Lenkrad
- B) Instrumententafel
- C) Lautsprecherrost
- D) Seitliche Säulenabdeckung
- E) Handschukasten
- F) Untere Seitenwände
- G) Untere Wand an der Fahrerseite
- H) Abdeckungswand der Werkzeuge an Bord
- I) Unterer Teil der Konsole
- J) Fahrtschreiber / CD / Ablageraum
- K) Rahmen der Konsole
- L) Rahmen der mittlere Luftdüsen
- M) Rahmen der seitlichen Luftdüsen
- N) Defrost-Luftdüse
- O) Aschenbecker
- P) Die Steuerregelung: Licht, Blinker, Scheibenwischer
- Q) Rahmen der Instrumententafel mit angebaute Zündungs-block
- R) Ablageraum
- S) Beifahrer-AIR-BAG
- T) Wenn vorhanden das Autoradio oder das Gehäuse
- U) Luftmischungs-Verteilungs-Belüftungsschalteinheit
- V) Konsole des Getriebehebels
- W) Armaturenbrett alle elektrischen Verbindungen abklemmen

(GB)

REMOVE IN THE CABIN :

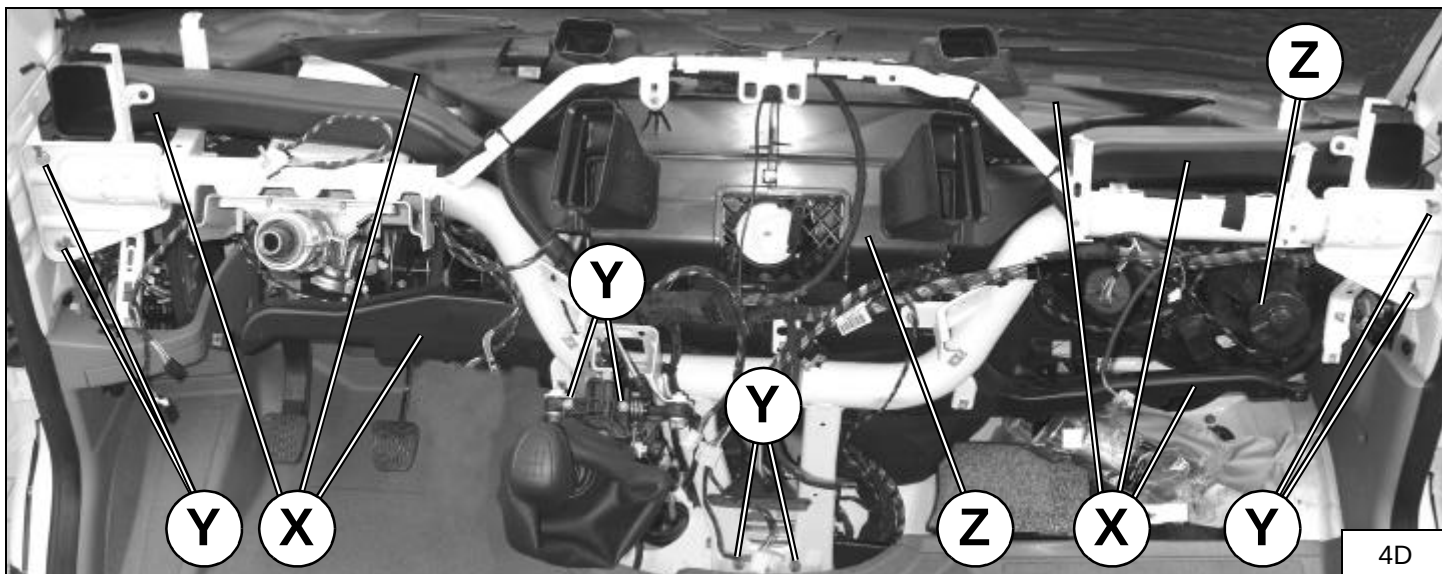
- A) Air-Bag and the steering wheel
- B) Remove the cluster
- C) Speaker grill
- D) Side door post cover
- E) Glove compartment
- F) Lower side panels
- G) Lower driver's side panel
- H) Onboard tool panel cover
- I) Lower central console
- J) Tachygraph / CD / Glove compartment
- K) Frame of central console
- L) Cadres des bouches d'air centrales
- M) Cadres des bouches d'air latérales
- N) Bouches d'air defrost
- O) Ashtray
- P) Control levers of headlights - direction indicators-windscreen wipers
- Q) Instrument panel frame with connected ignition block
- R) Glove compartment
- S) Air Bag on passenger's side
- T) Car radio, if present, or prepared housing
- U) Air mixing-distribution-ventilation control assembly
- V) Stick shift hump
- W) Dashboard disconnecting all electrical wires

(E)

DESMONTAR EN LA CABINA DE GUÍA:

- A) Bolsa neumática y el volante
- B) Cuadro de instrumentos
- C) Rejillas altavoz
- D) Cubre montantes laterales
- E) Guantero
- F) Paneles laterales inferiores
- G) Tablero inferior lado conducción
- H) Panel de cobertura utensilios de bordo
- I) Túnel central inferior
- J) Taquígrafo / CD / Espacio porta-objetos
- K) Marco consola central
- L) Marcos rejillas aire centrales
- M) Marcos rejillas aire laterales
- N) Rejillas aire descongelación
- O) Cenicero
- P) Grupos mecanismo de palancas de mando: luces, indicadores de dirección, limpiaparabrisas
- Q) Marco del cuadro de instrumentación con anexo bloque de encendido
- R) Espacio porta-objetos
- S) Bolsa neumática lado del pasajero
- T) Radio si hay, o alojamiento de predisposición
- U) Grupo mandos mezcla-distribución-ventilación
- V) Túnel palanca cambio
- W) Tablero desconectando todas la conexiones eléctricas

OPERAZIONI PRELIMINARI / OPERATIONS PRELIMINAIRES / PRELIMINARY OPERATIONS VORBEREITUNGSARBEITEN / OPERACIONES PRELIMINARES



(I) SMONTARE NELLA CABINA DI GUIDA:

- X) Condotto di distribuzione aria collegati al gruppo riscaldamento
- Y) Viti di fissaggio blocco leva cambio e barra trasversale
- Z) Gruppo riscaldamento, scollegando nel vano motore i relativi tubi acqua

(F) DÉPOSER DANS LA CABINE :

- X) Conduits de distribution d'air reliés au groupe chauffage
- Y) Vis de fixation du bloc de levier de changement de vitesse et de la barre transversale
- Z) Groupe chauffage, en débranchant du compartiment moteur les tubes d'eau correspondants

(GB) REMOVE IN THE CABIN :

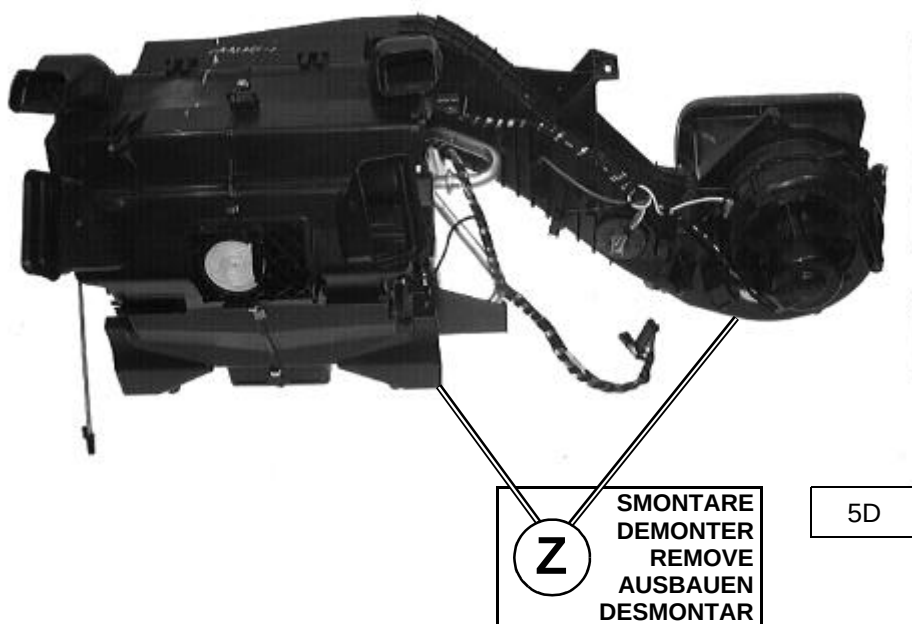
- X) Air distribution ducts connected to the heating unit
- Y) Securing screw locking the stick shift and cross bar
- Z) Heating unit, disconnecting the water hoses in the engine compartment

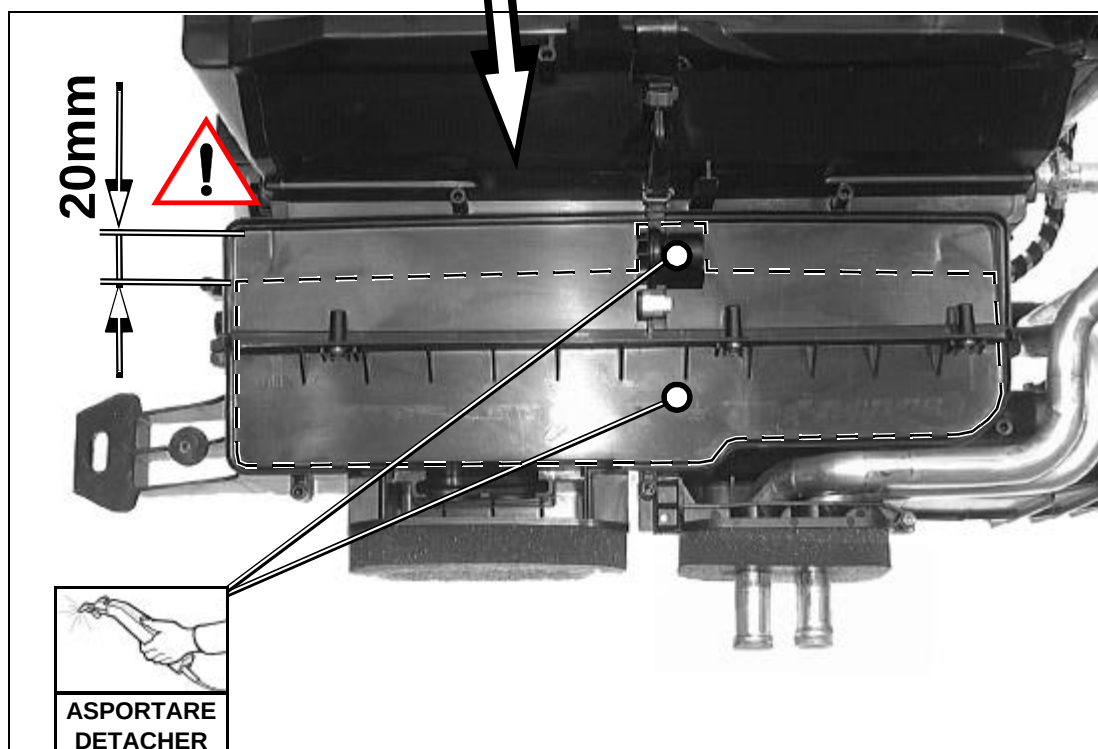
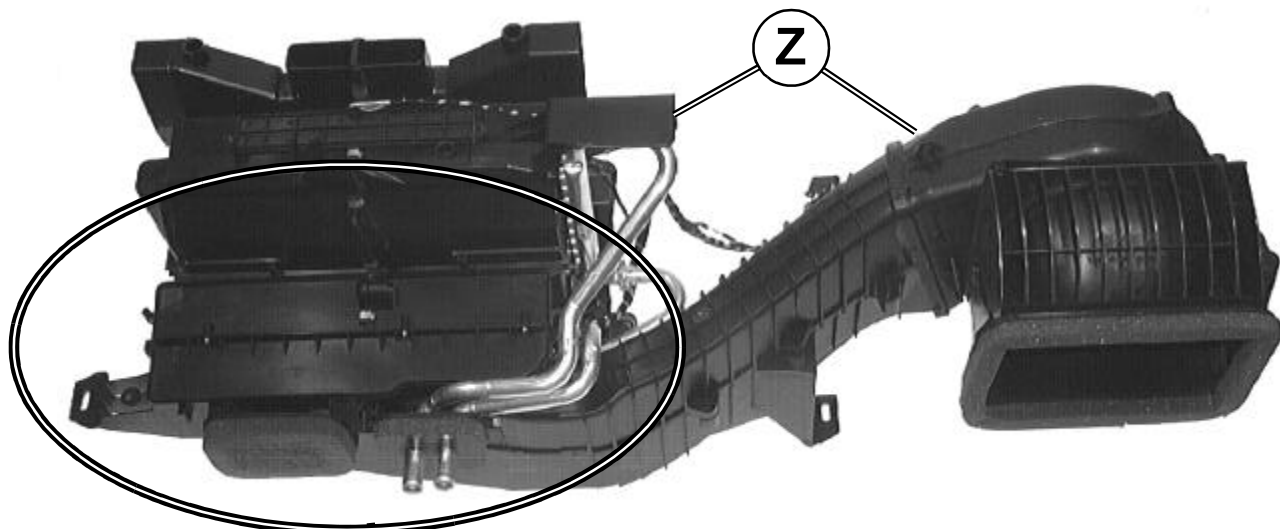
(D) IM FÜHRERHAUS AUSZUBAUEN:

- X) An Heizung angeschlossene Luftverteilungsschächte
- Y) Befestigungsschrauben des Getriebehebelblocks und Querträgers
- Z) Im Motorraum von der Heizungseinheit die entsprechenden Schläuche abklemmen und Heizung

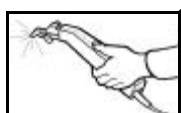
(E) DESMONTAR EN LA CABINA DE GUÍA:

- X) Conductos de envío aire conectados al grupo calefacción
- Y) Vis de fixation du bloc de levier de changement de vitesse et de la barre transversale
- Z) Grupo calefacción, desconectando los correspondientes tubos agua en el espacio motor



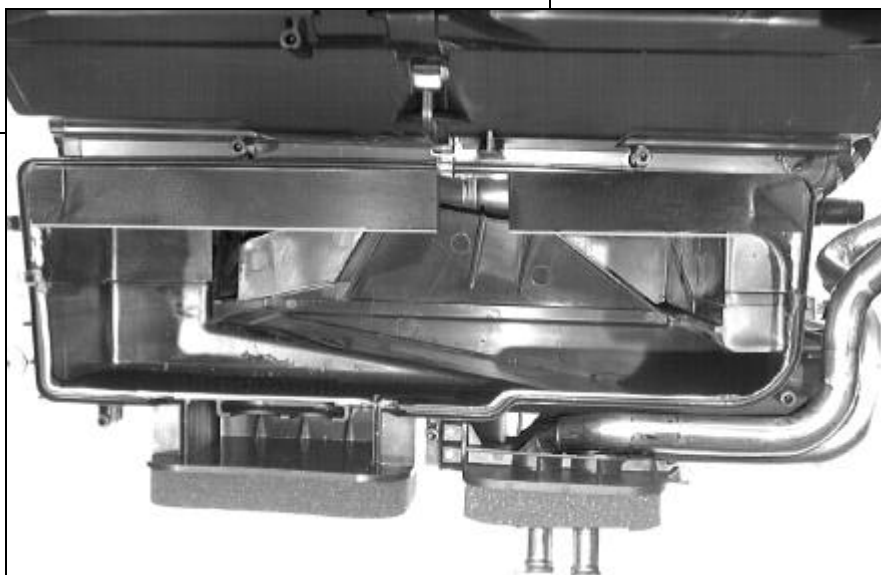
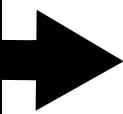


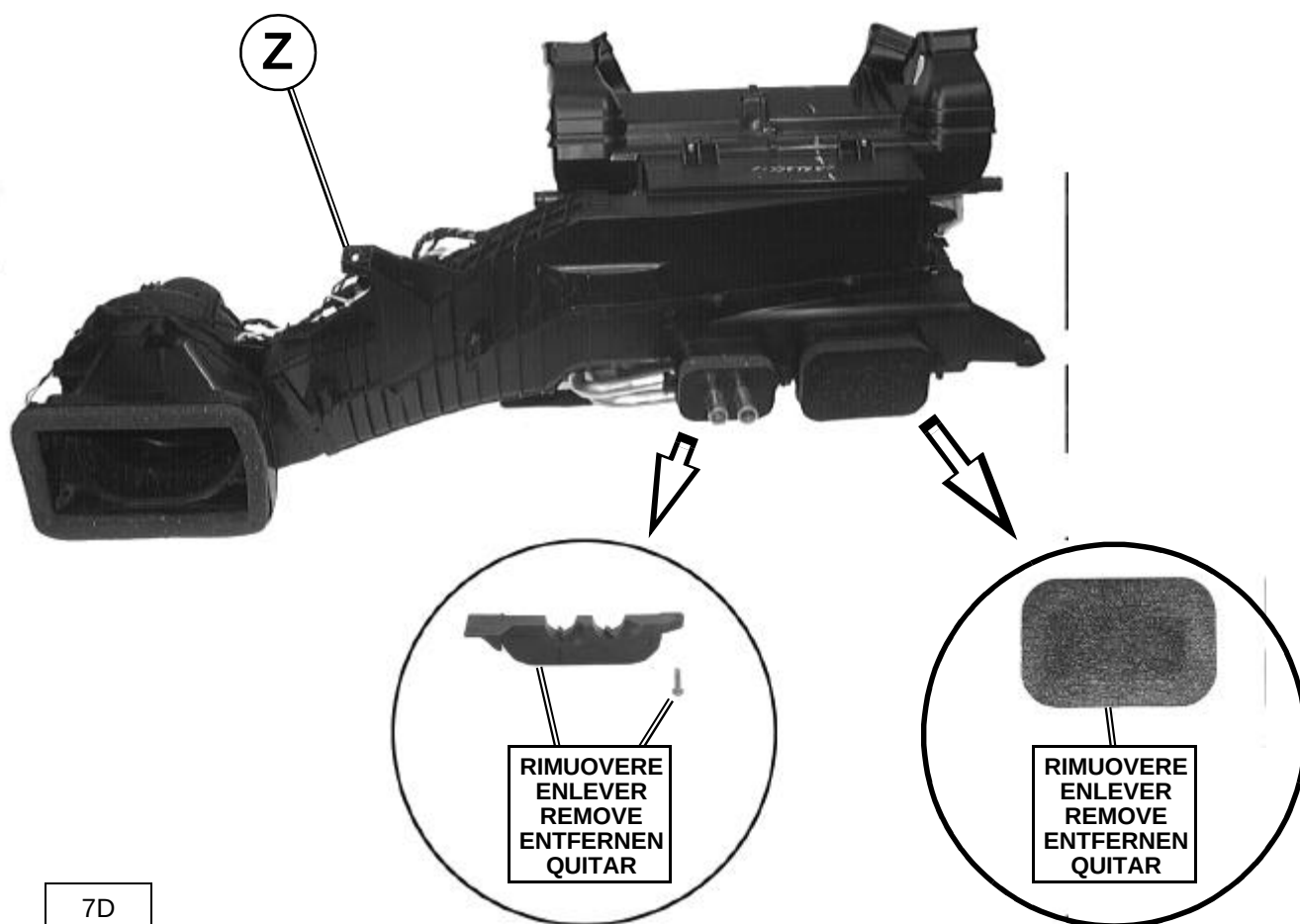
6D



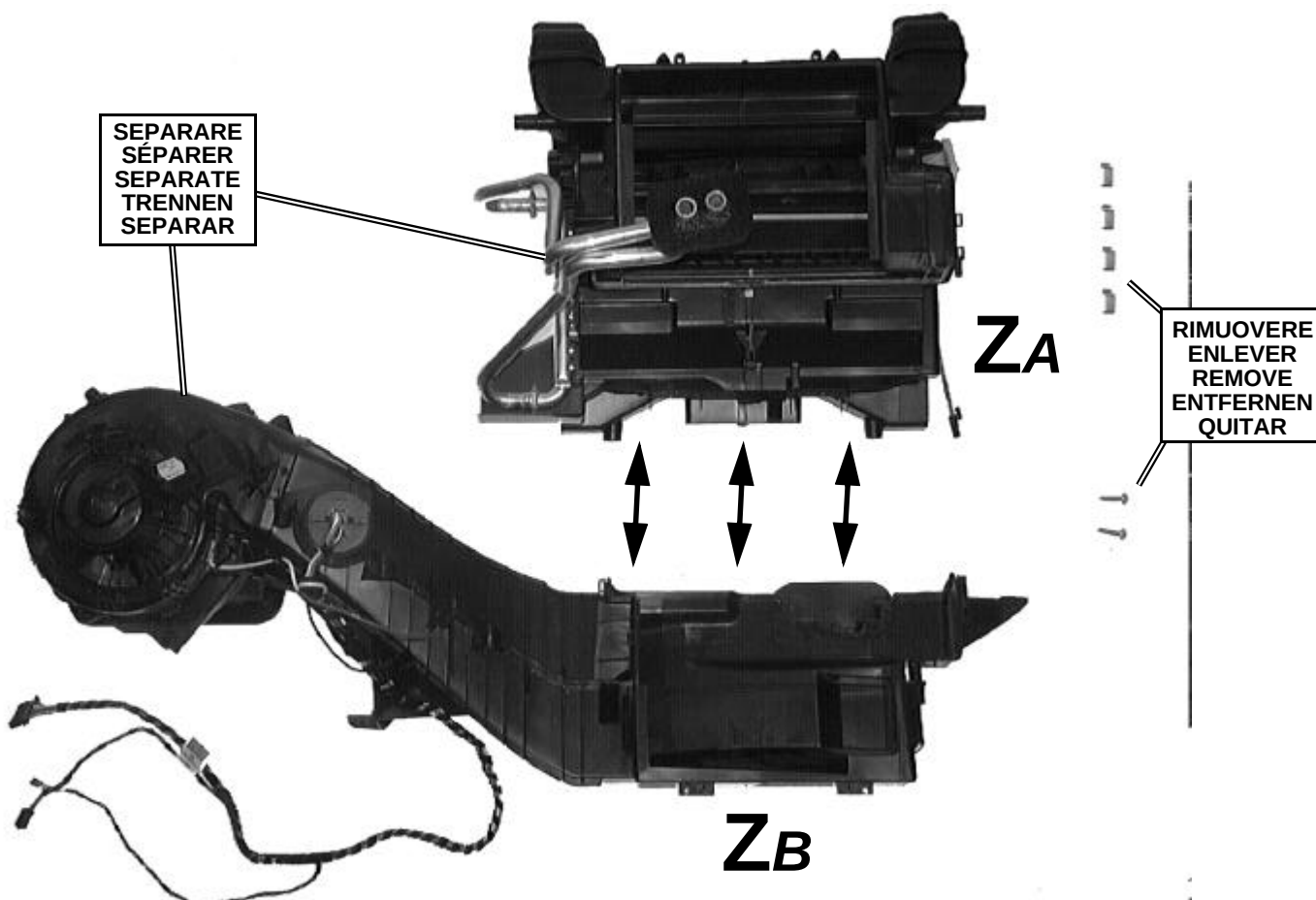
ASPORTARE
DETACHER
REMOVE
ENTFERNEN
QUITAR

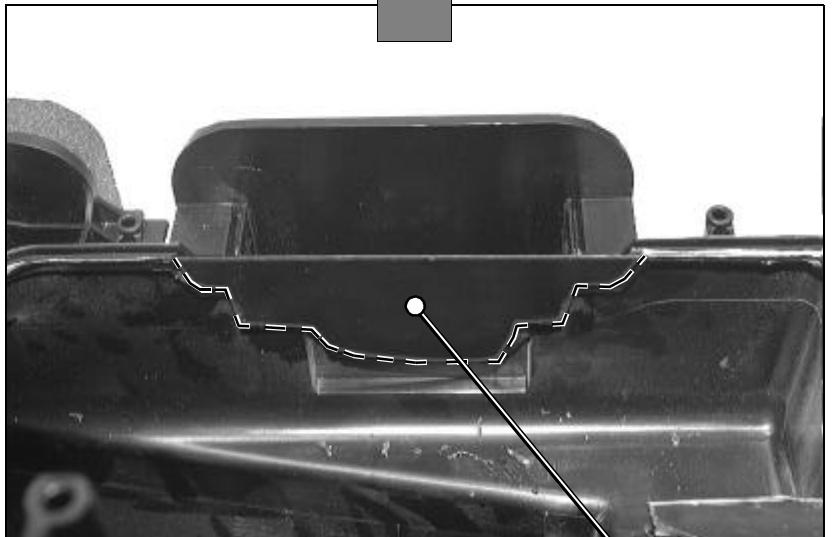
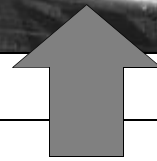
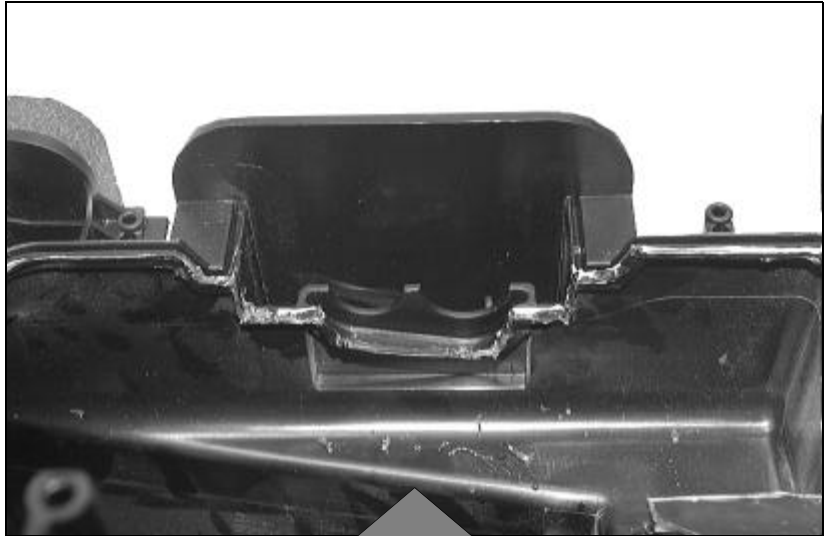
Dopo la modifica
Après la modification
After the variation
Nach der Abänderung
Después de haberlo modificado



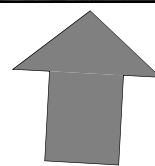


7D

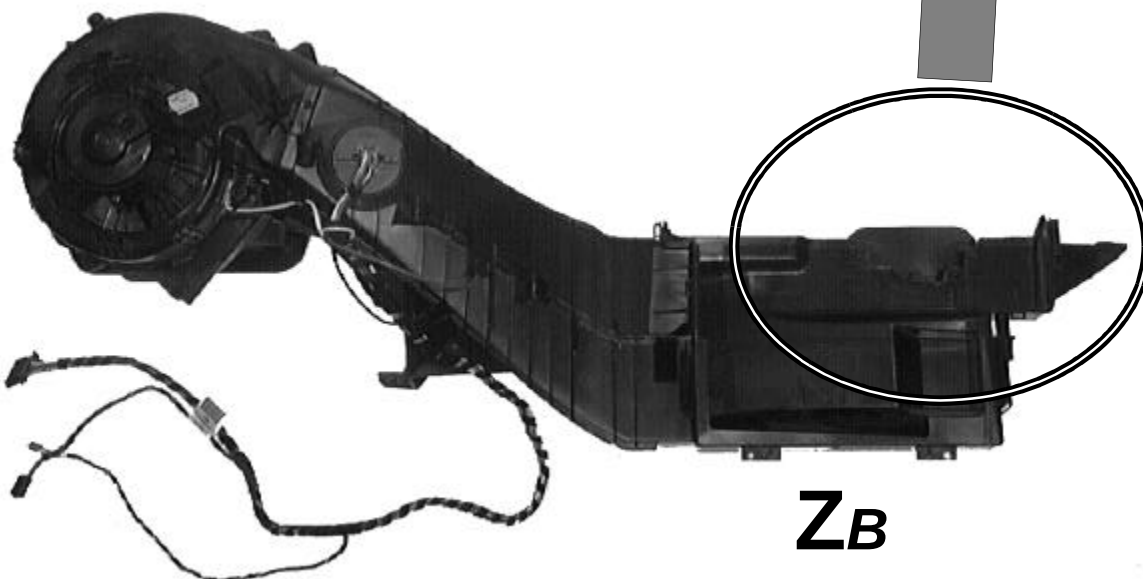




8D



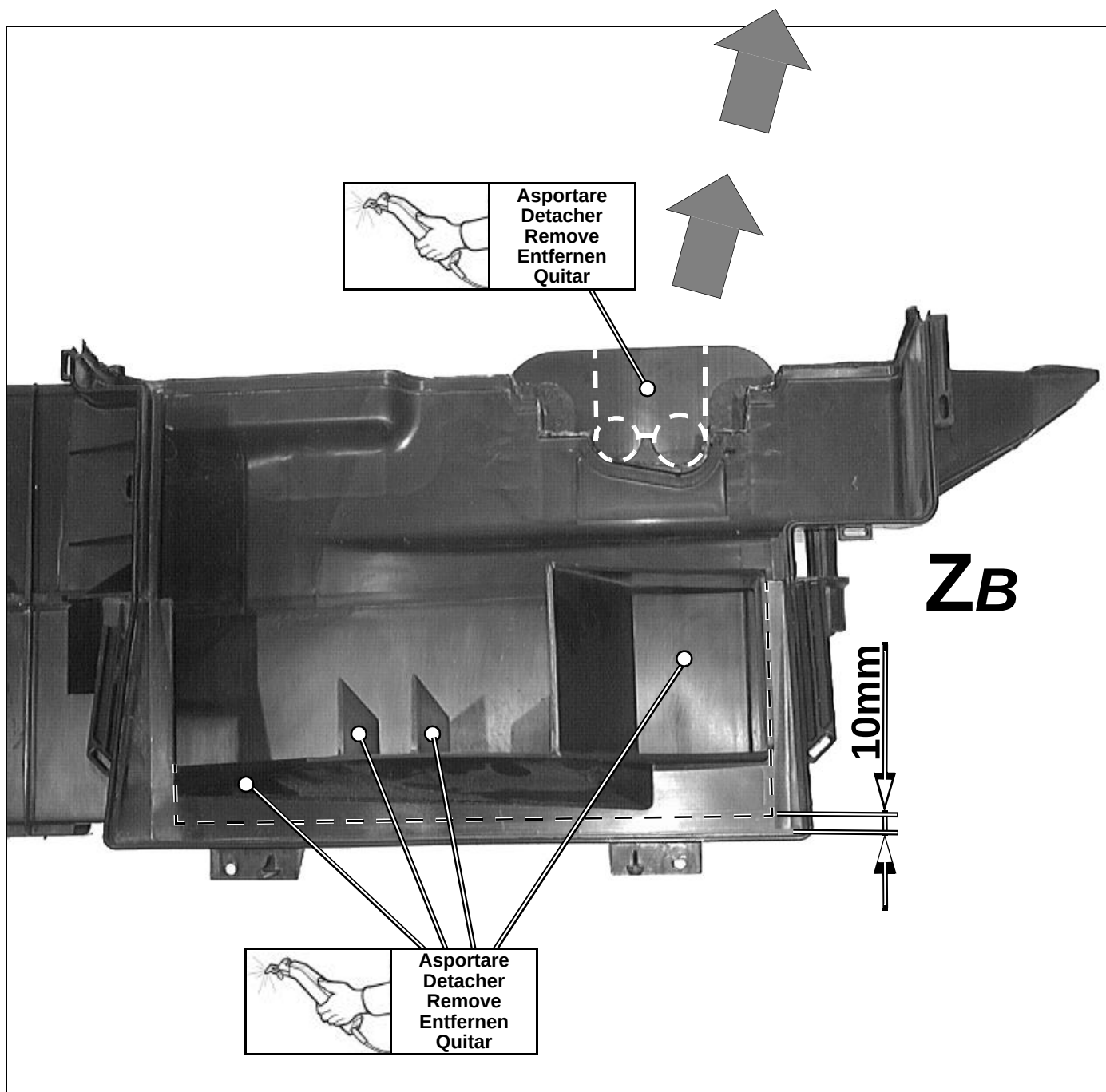
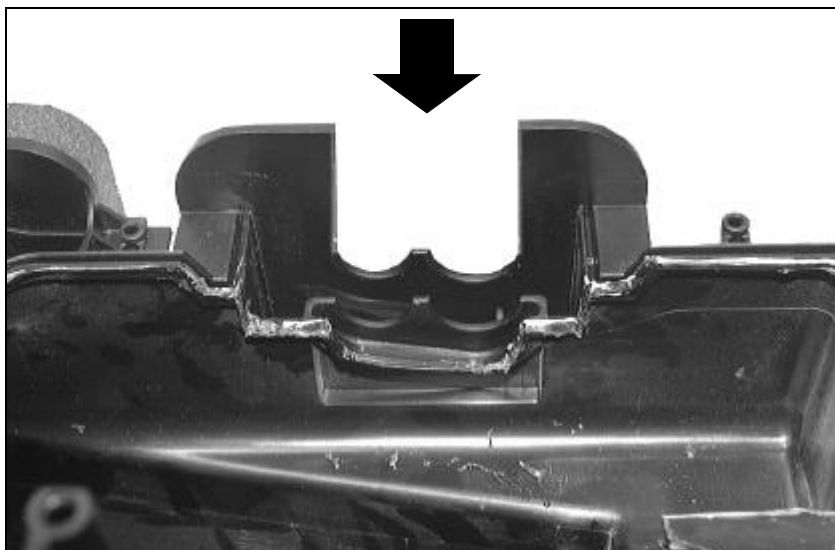
Asportare
Detacher
Remove
Entfernen
Quitar



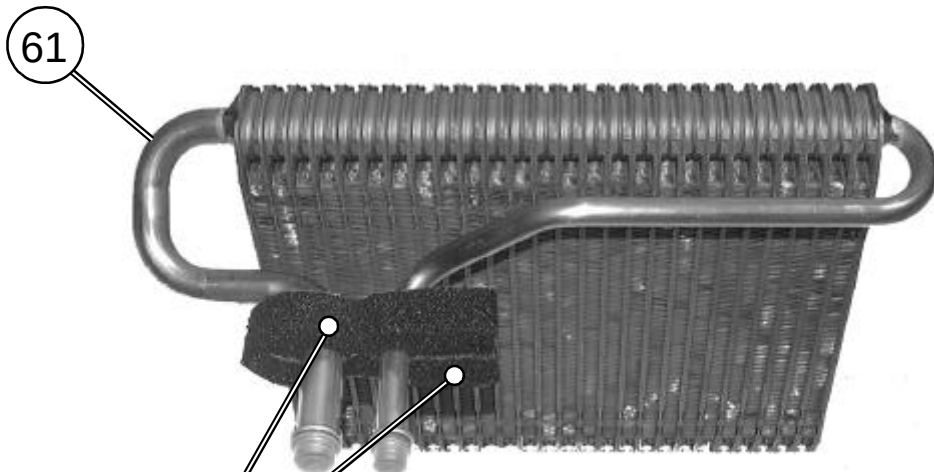
Z_B

Dopo la modifica
Après la modification
After the variation
Nach der Abänderung
Después de haberlo modificado

9D







APPLICARE
APPLIQUER
APPLY
ANBRINGEN
PONER

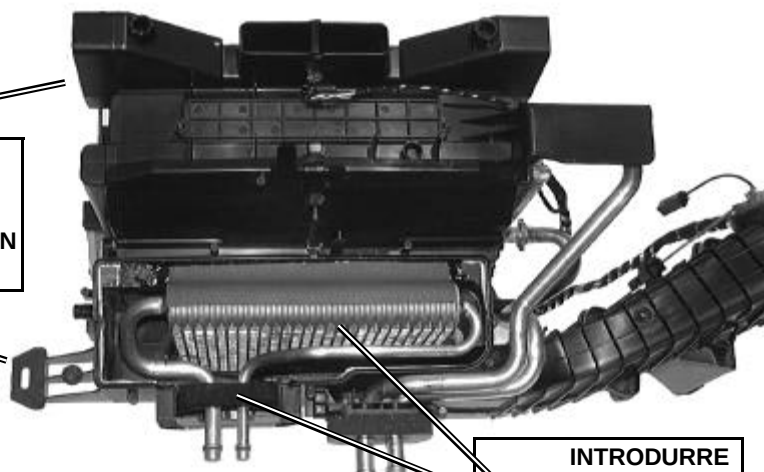
66

11D

ZA

RIASSEMBLARE
RASSEMBLER
REASSEMBLE
WIEDER ZUSAMMENBAUEN
VOLVER A MONTAR

ZB

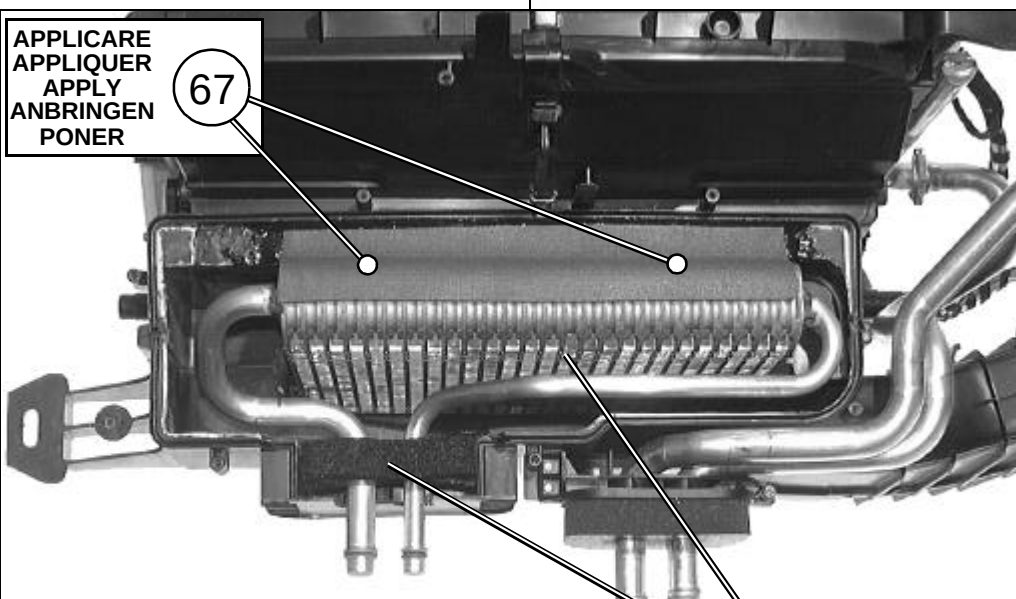


INTRODURRE
INTRODUIRE
INTRODUCE
EINFÜHREN
INTRODUCIR

61

APPLICARE
APPLIQUER
APPLY
ANBRINGEN
PONER

67



INTRODURRE
INTRODUIRE
INTRODUCE
EINFÜHREN
INTRODUCIR

61



(I)
Siliconare accuratamente lungo tutto il perimetro di accoppiamento.

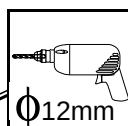
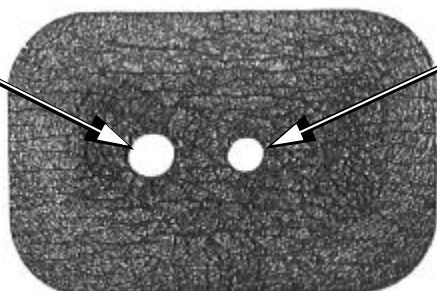
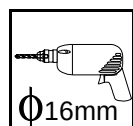
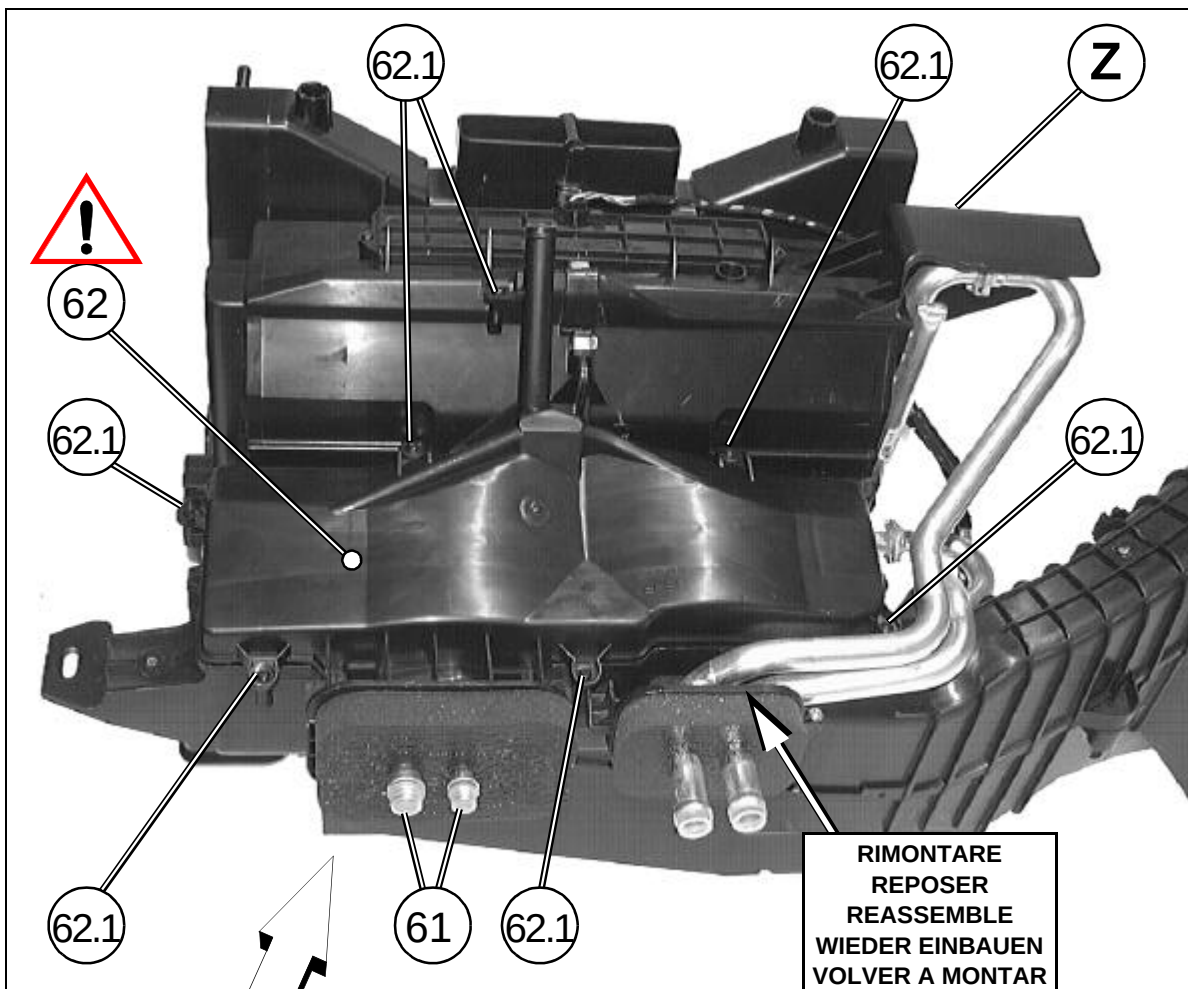
(F)
Appliquer soigneusement une couche du silicone le long du périmètre de accouplement.

(GB)
Carefully apply silicone along the coupling edge.

(D)
Entlang der Auflagefläche säuberlich mit Silikon abdicht.

(E)
Poner una capa de silicon a lo largo de todo el perímetro de acoplamiento.

12D

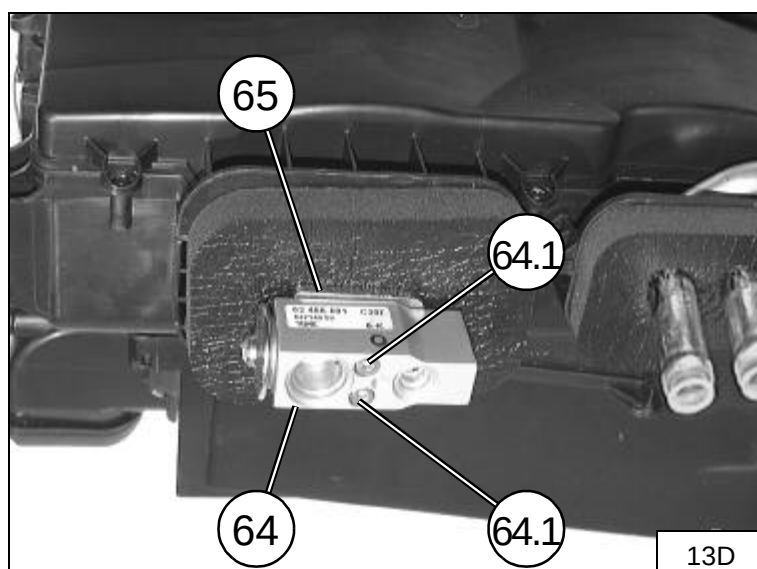


ELEMENTI DI FISSAGGIO / PIECES DE FIXATION
FIXING PARTS / BEFESTIGUNGSELEMENTE
ELEMENTOS DE FIJACION

Pos.	Tipologia / Typologie Typology / Tipologie Tipologia	Descrizione / Description Description / Beschreibung Descripción
62.1		3,9x22

ELEMENTI DI FISSAGGIO / PIECES DE FIXATION
FIXING PARTS / BEFESTIGUNGSELEMENTE
ELEMENTOS DE FIJACION

Pos.	Tipologia Typologie Typology Tipologie Tipologia	Descrizione Description Description Beschreibung Descripción	Codice Code Code Codigo
65		Flangia fissaggio valvola	043060/OA
64.1		M5x35	-



(I)
Praticare l'apertura per la fuoriuscita della condensa sul semi-condotto originale del gruppo riscaldamento.

(F)
Pratiquer l'ouverture pour l'écoulement de la condensation sur le semi-conduit d'origine du groupe chauffage.

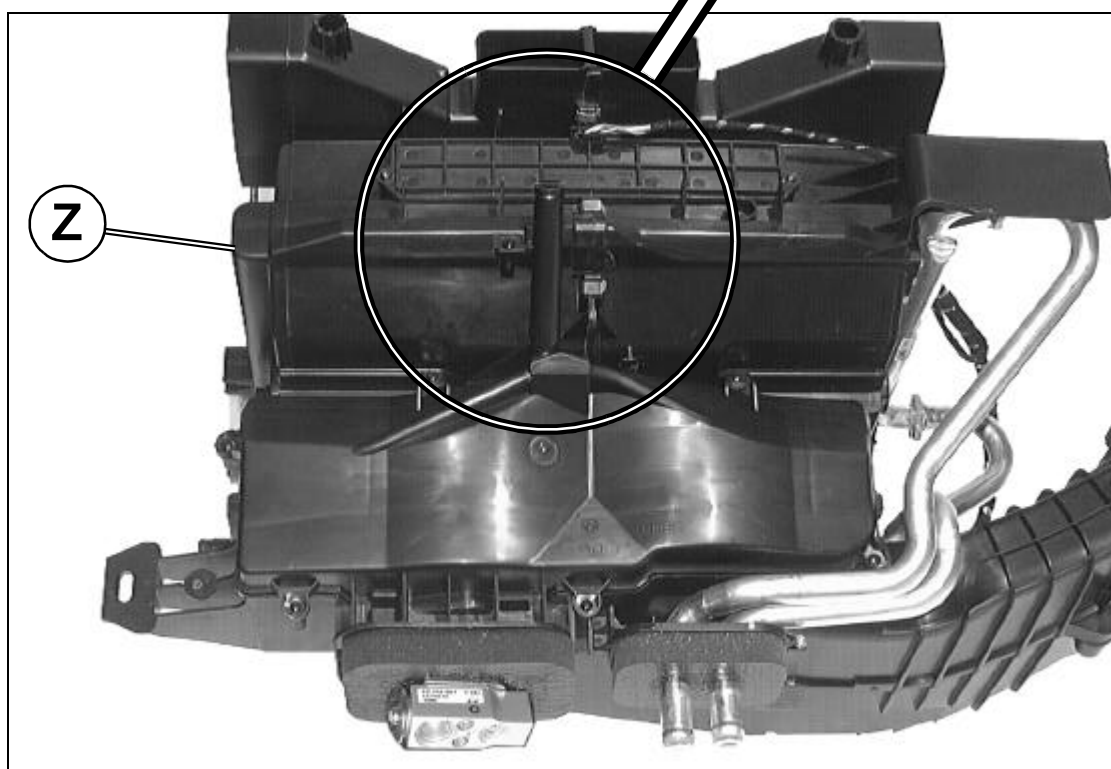
(GB)
Prepare the opening in the original heating unit half duct to allow the condensation to drain out.

(D)
Öffnung für den Austritt des Kondenswassers an der Original-Gehäusehälfte der Heizgerätgruppe ausführen.

(E)
Hacer la abertura para la salida de condensación en el semi-conducto original del grupo calefacción.



14D



(I)
Rimontare il gruppo riscaldamento "Z", completo di batteria evaporante in posizione originale.

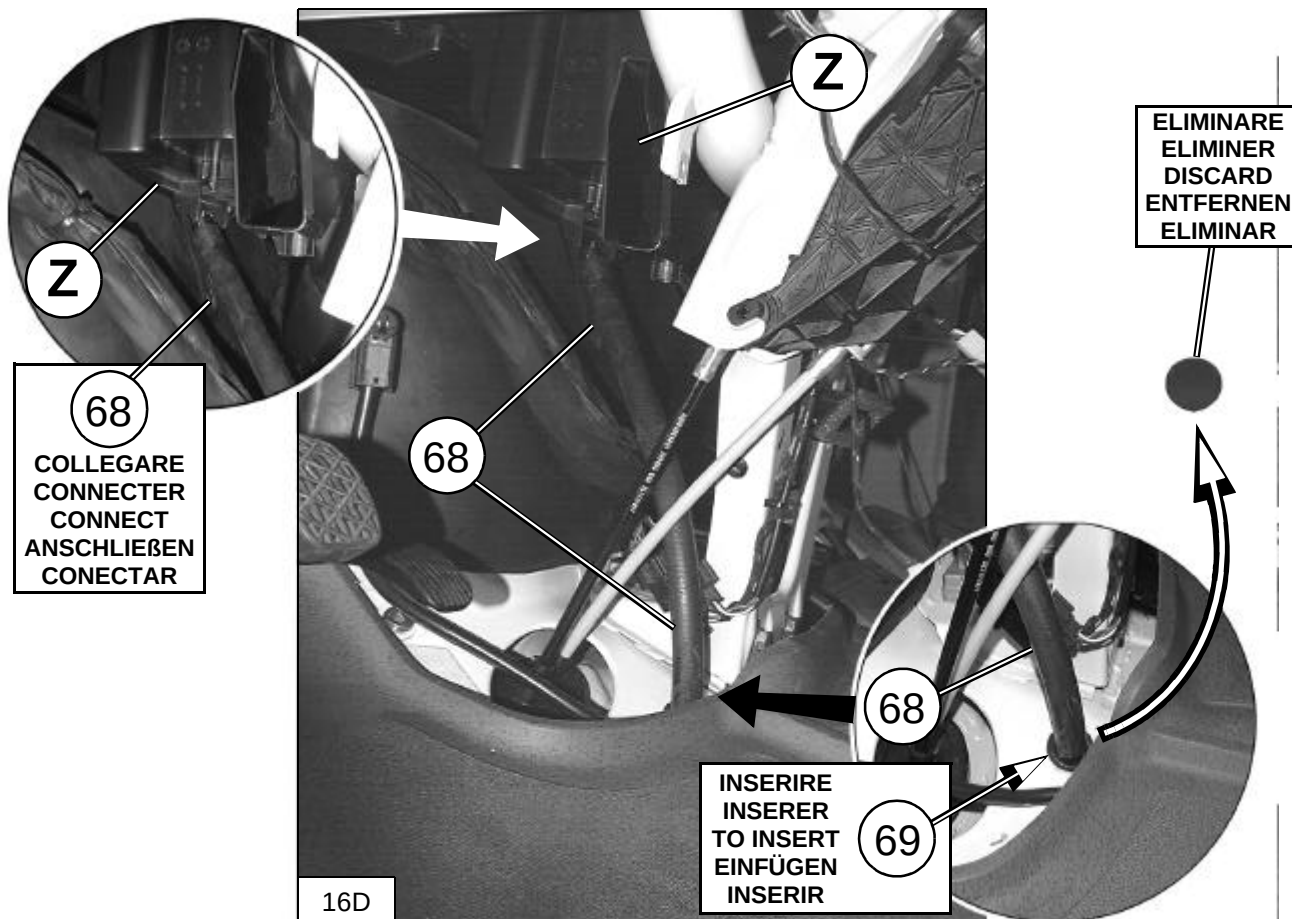
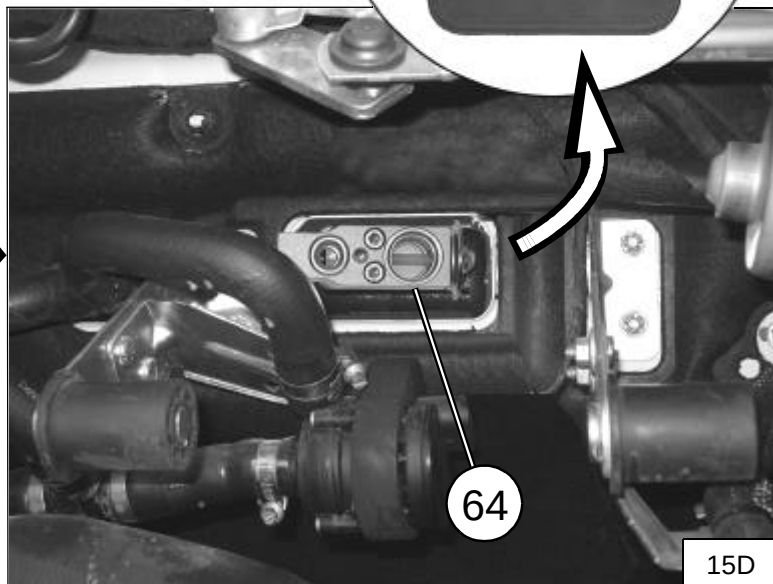
(F)
Reposer le groupe chauffage "Z", avec la batterie évaporateur à sa position d'origine.

(GB)
Reinstall the heating unit "Z", fit with the evaporating unit in the original position.

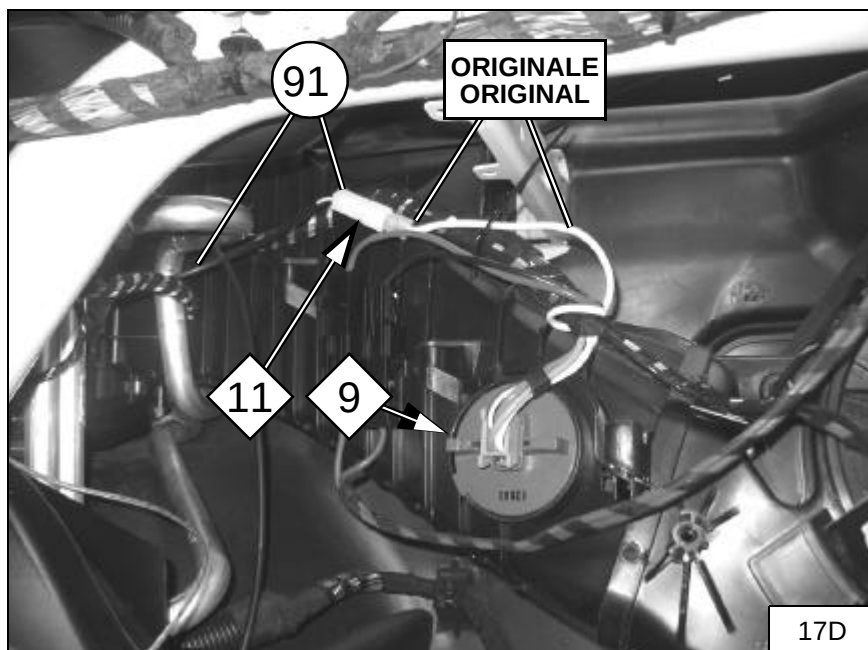
(D)
Heizgerätgruppe "Z" wieder , komplett mit Verdampferbatterie in Original-Position einbauen

(E)
Volver a montar el grupo calefacción "Z" que incluye batería evaporante en su posición de origen.

VANO MOTORE
COMPARTMENT MOTEUR
ENGINE COMPARTMENT
MOTORRAUM
VANO MOTOR



Posizionamento Impianto Elettrico Comandi "91"
Positionnement du faisceau électrique des commandes "91"
Position the Control Wiring System "91"
Positionierung der Steueranlage "91"
Colocación de la Instalación Eléctrica Mandos "91"

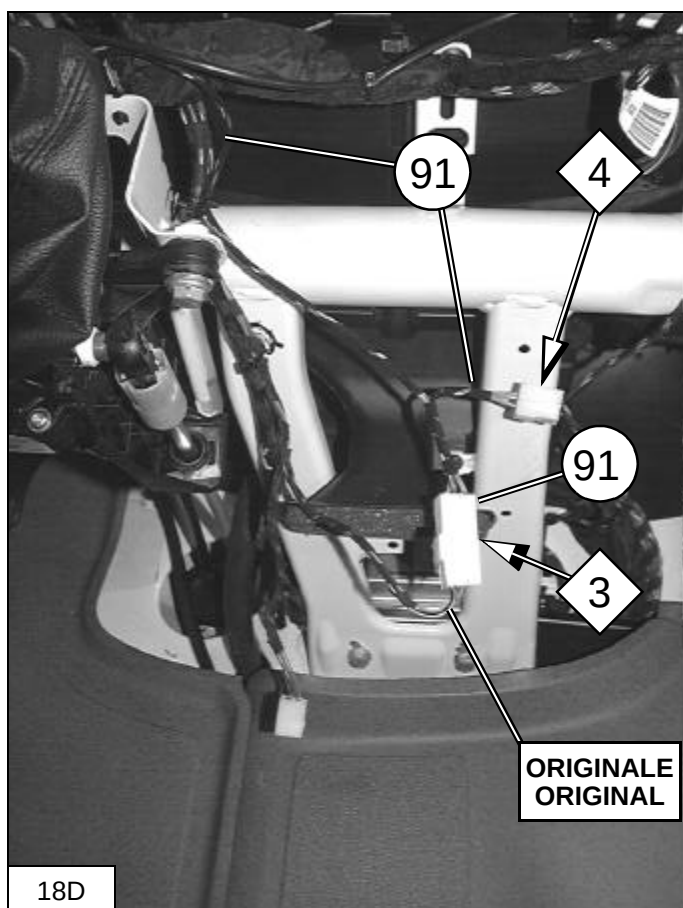


(I)
 Dirigere all'esterno dell'abitacolo i cavi "GIALLO-NERO" e "BLU-BIANCO", dell'impianto elettrico comandi "91" attraverso il gommino originale "Go" presente sulla paratia paraflamma, lato guida.

(F)
 Diriger à l'extérieur de l'habitacle les fils "JAUNE-NOIR" et "BLEU-BLANC" du faisceau électrique commandes "91" à travers le caoutchouc d'origine "Go" disponible sur le cloison pare-feu, côté conduite.

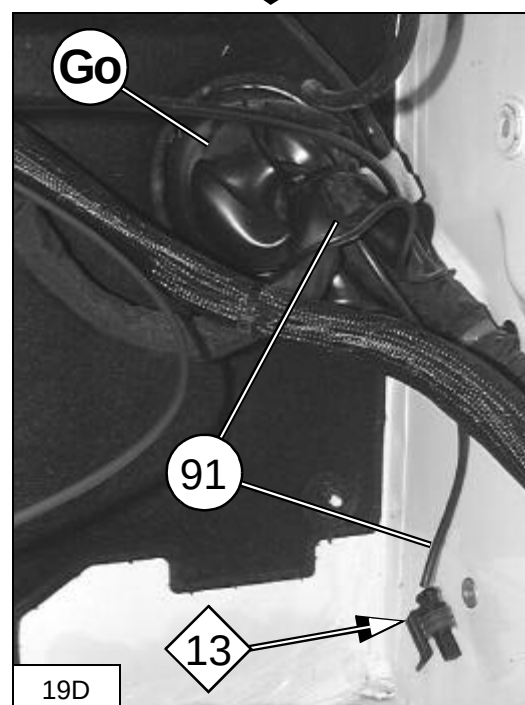
(GB)
 Lead out of the passenger compartment the "YELLOW-BLACK" and "BLUE-WHITE" wires of the controls electric system "91" through the original rubber grommet present on the firewall screen on driver's side.

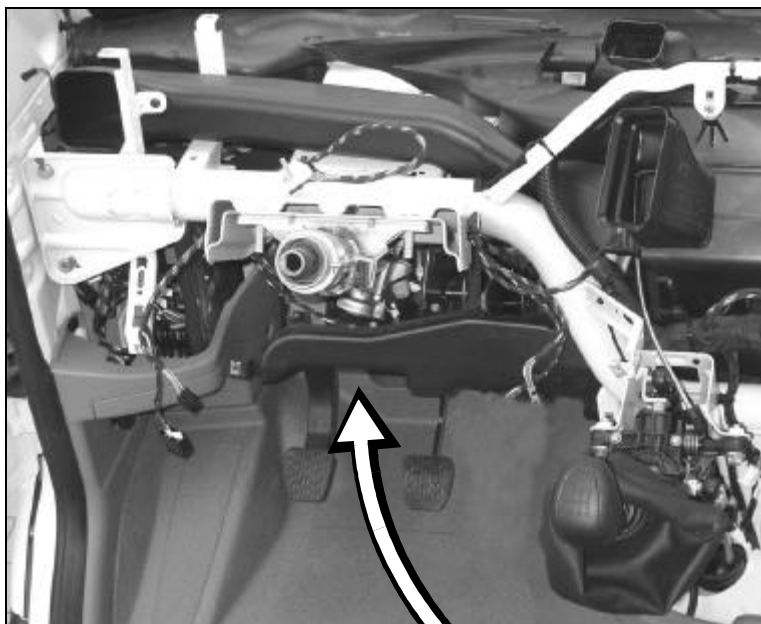
**VANO MOTORE
 COMPARTMENT MOTEUR
 MOTORRAUM
 VANO MOTOR**



(D)
 Den Kabel "GELB-SCHWARZ" und "BLAU-WEISS" der elektrischen Steueranlage "91" durch die Originalgummitülle (am Flammsschottkand der Fahrerseite) aus dem Fahrzeuginneren leiten.

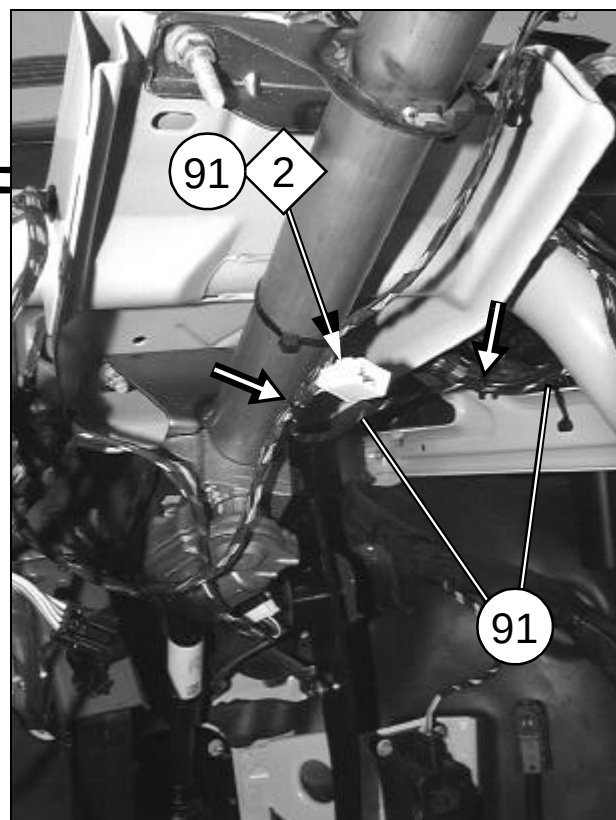
(E)
 Dirigir hacia el exterior del habitáculo los cables "AMARILLO-NEGRO" y "TURQUI-BLANCO" de la instalación eléctrica de mandos "91" a través del caucho original que se encuentra en el canalizador del para-fuegos, lado del conductor.



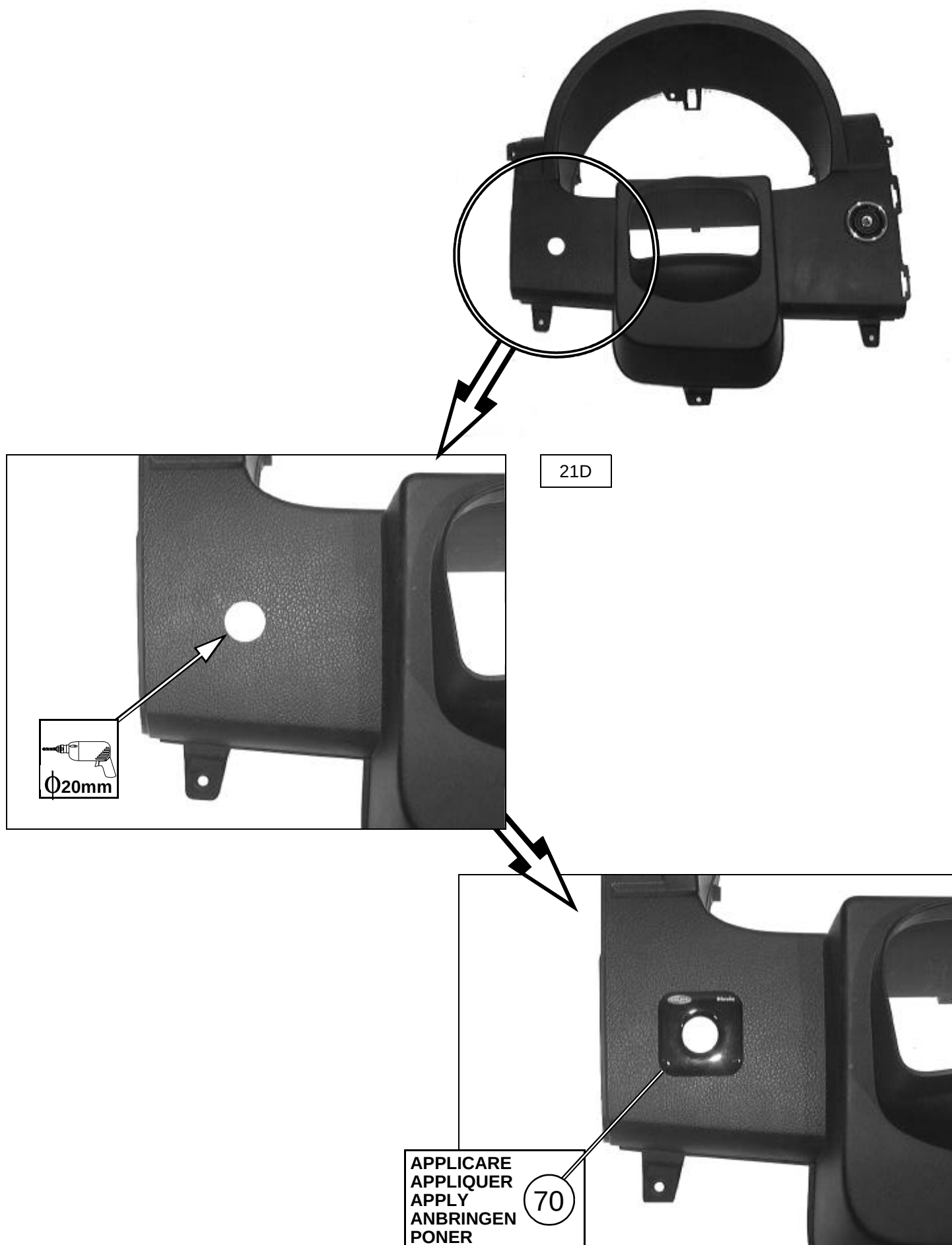


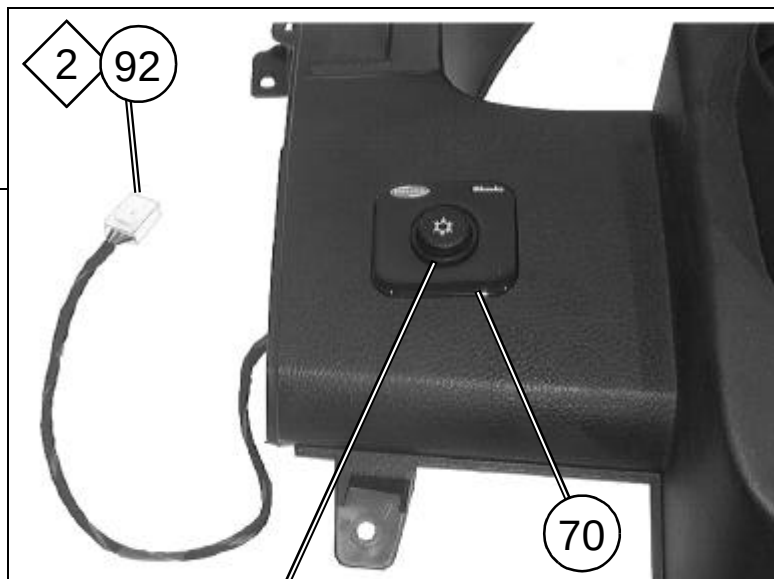
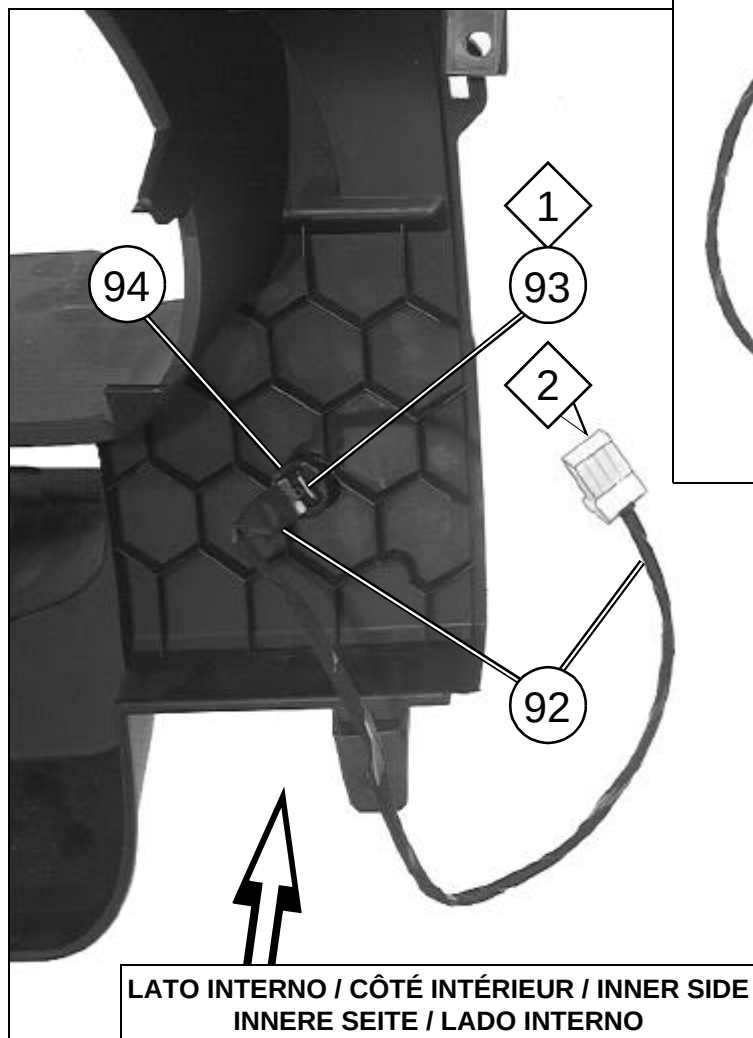
20D

Posizionamento Impianto Elettrico Comandi "91"
Positionnement du faisceau électrique des commandes "91"
Position the Control Wiring System "91"
Positionierung der Steueranlage "91"
Colocación de la Instalación Eléctrica Mandos "91"



ELEMENTI DI FISSAGGIO / PIECES DE FIXATION / FIXING PARTS BEFESTIGUNGSELEMENTE / ELEMENTOS DE FIJACION		
Pos.	Tipologia / Typologie Typology / Tipologie Tipologia	Descrizione / Description Description / Beschreibung Descripción
		Fascetta a strappo





INSERIRE AD INCASTRO
INSERER PAR EMBOITEMENT
TO INSERT TO JOINT
EINKLEMMEN
INSERIR A ENCASTRE

22D

(I)
Rimontare all'interno della cabina di guida tutti i restanti componenti originali smontati.

(F)
Reposer à l'intérieur de la cabine tous les autres composants d'origine déposés.

(GB)
Reinstall into the driver's cab all the original removed components.

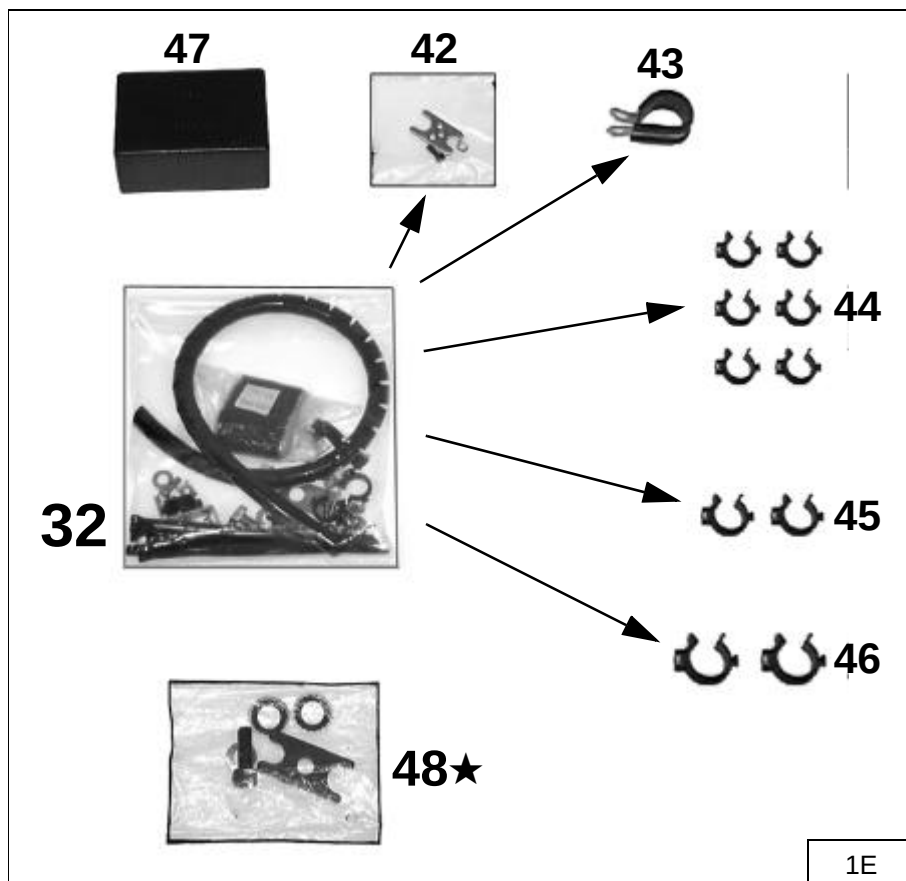
(D)
Ins Innere der Führerkabine wieder alle ausgebauten restlichen Original-Teile einbauen.

(E)
Volver a montar al interno de la cabina de conducción todos los componentes originales restantes.



COLLEGAMENTO TUBI GAS-INSTALLAZIONE COMPONENTI ELETTRICI NEL VANO MOTORE
RACCORDMENT DES TUYAUX GAZ-INSTALLATION COMPOSANTS ELECTRIQUES DANS LE COMPARTIMENT MOTEUR
GAS PIPE CONNECTION-INSTALLATION OF ELECTRICAL COMPONENTS IN THE ENGINE COMPARTMENT
KAEITEMITTELSCHLAUCHVERBINDUNG-INSTALLATION DER ELEKTRISCHEN TEILE IM MOTORRAUM
CONEXION TUBOS GAS-INSTALACION COMPONENTES ELECTRICOS EN EL COMPARTIMENTO MOTOR

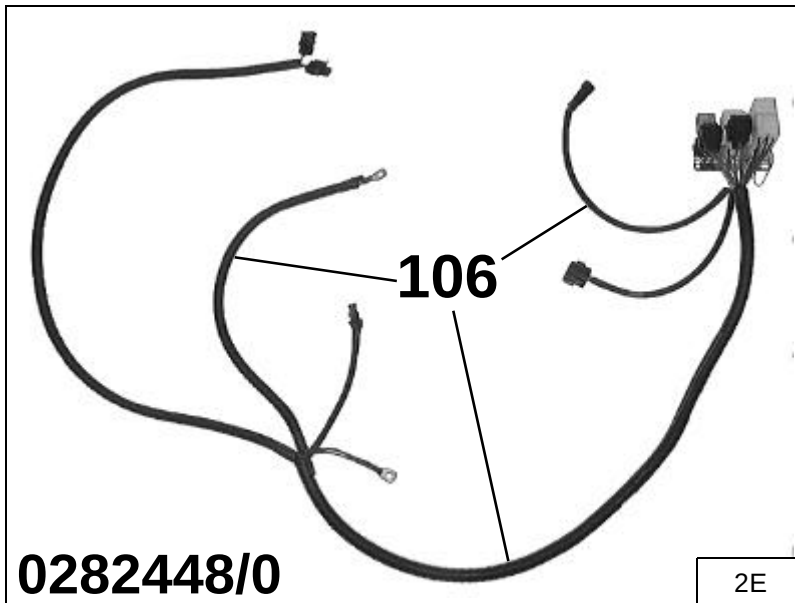
MATERIALE FORNITO / MATERIEL FOURNI / SUPPLIED MATERIAL / GELIEFERTES MATERIAL / MATERIAL ABASTECIDO



1E

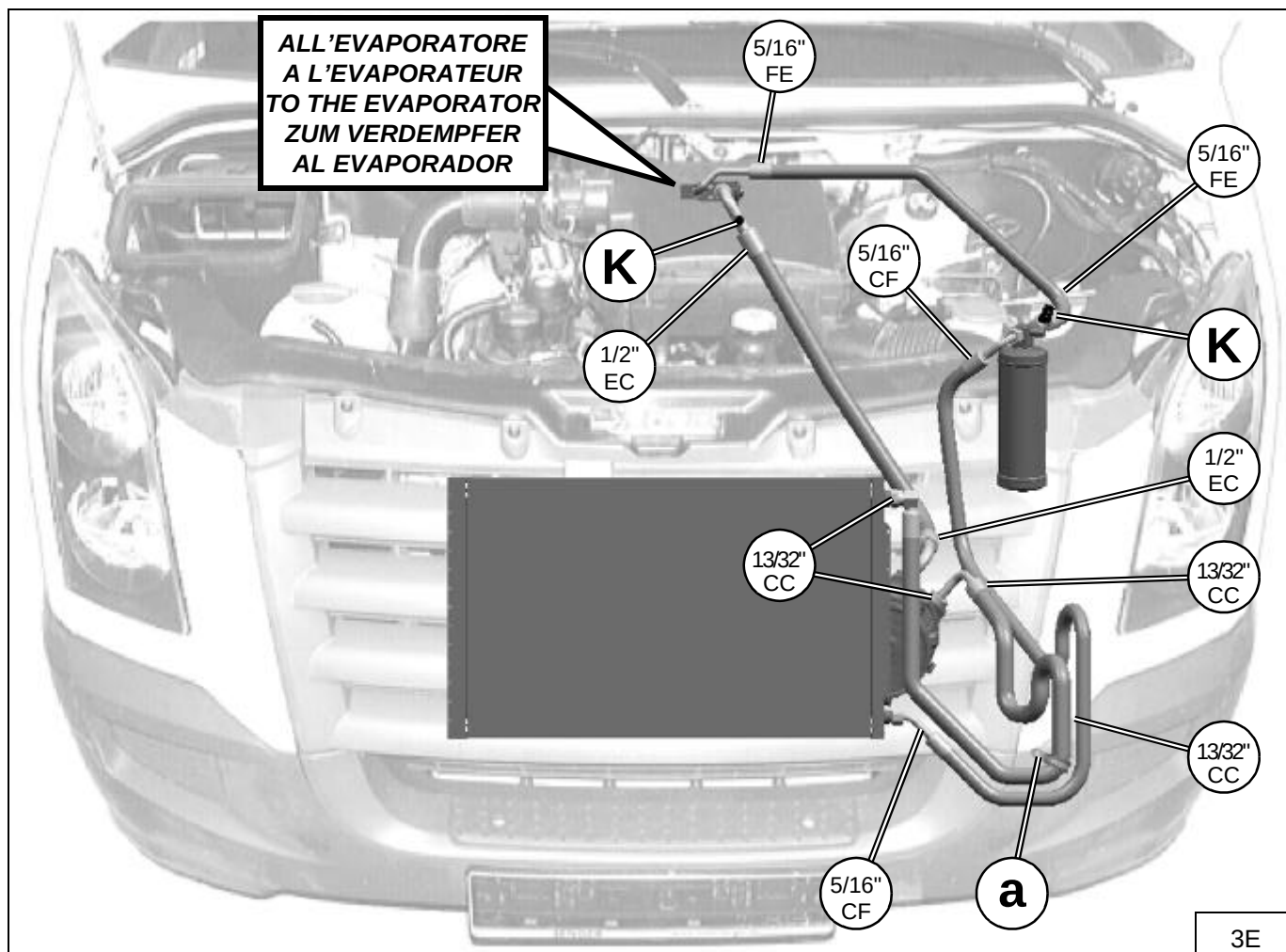
Pos.	Descrizione / D�scription / Description Beschreibung / Descripci�n	Codice / Code Kode / C�digo
32	Sacchetto accessori	0231786/0
42	Sacchetto flangia	043066/1A
43	Fascetta in gomma	069033/0A
44	Fermatubo � 18	069635/0
45	Fermatubo � 22	069636/0
46	Fermatubo � 24	069637/0
47	Protezione relay	036886/0
48★	Sacchetto flangia	043198/0
★	Componente fornito nel Kit A031061 Composant fourni dans le kit A031061 Component supplied in KIT A031061 Mit Einbausatz A031061 gelieferte Einbauteile Componente abastecido en el KIT A031061	

MATERIALE FORNITO / MATERIEL FOURNI / SUPPLIED MATERIAL / GELIEFERTES MATERIAL / MATERIAL ABASTECIDO

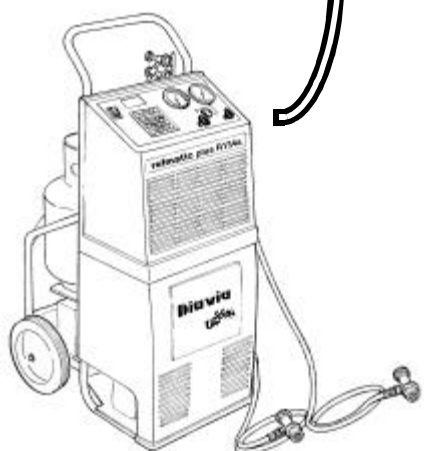


Pos.	Descrizione / D�scription Description / Beschreibung Descripci�n	Codice / Code Kode / C�digo
106	Impianto elettrico Elettroventole	0282448/0

TUBI GAS / TUYAUX GAZ / GAS PIPE KAELTEMITTELSCHL�UCHE / TUBOS GAS		
Descrizione / D�scription / Description Beschreibung / Descripci�n		Codice / Code Kode / C�digo
	Tubo gas 5/16"CF (condensatore-filtro)	806E188
	Tubo gas 5/16"FE (filtro-evaporatore)	806E189
★	Tubo gas 13/32"CC (compressore-condensatore)	808E425
★	Tubo gas 1/2"EC (evaporatore-compressore)	810E412
★	Componente fornito nel Kit A031061 Composant fourni dans le kit A031061 Component supplied in KIT A031061 Mit Einbausatz A031061 gelieferte Einbauteile Componente abastecido en el KIT A031061	



R134a
Kg.0,750 (±0,025)



(I)

Vista complessiva passaggio tubi gas nel vano motore.

Alla posizione "a" è evidenziato il punto di fissaggio tubo gas 13/32"CC alla vettura, descritto in particolare nella figura 7E. Alle posizioni "K" sono evidenziate le valvole di carica dell'impianto aria condizionata predisposte sui raccordi tubi gas 1/2"EC e 5/16"FE.

(F)

Vue d'ensemble du passage des tuyaux gaz dans le compartiment moteur.

A la pos. "d" on a indiqué le point de fixation du tuyau gaz 13/32"CC à la voiture détaillé sur la fig.7E. Aux pos. "K" on a indiqué les soupapes de charge équipement A/C prévues sur les raccords des tuyaux gaz 1/2"EC et 5/16"FE.

(GB)

General view of the gas hoses in the engine compartment.

In the point "d", the 13/32"CC gas hose fixing point to the car is shown 7E. At the position "K", the A/C system charge valves prepared on the 1/2"EC and 5/16"FE gas hoses couplings are shown.

(D)

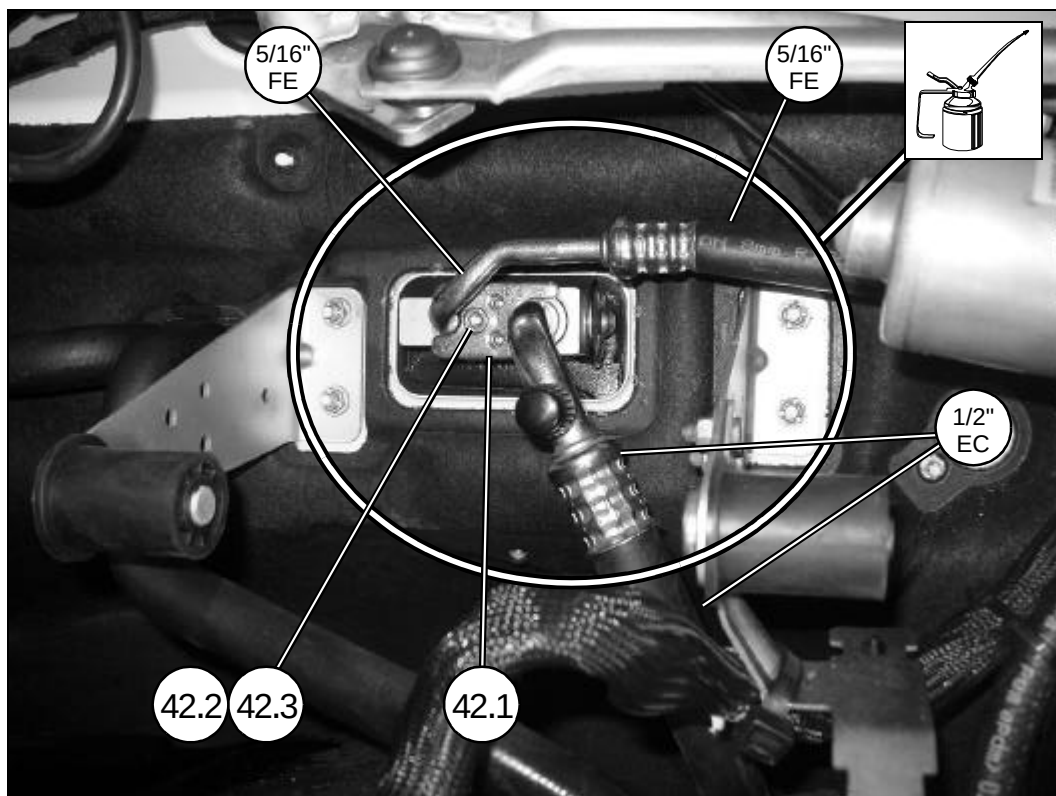
Gesamtansicht des Durchgangs der Kältemittelschläuche im Motorraum.

An der Position "d" ist der Befestigungspunkt des 13/32"CC-Kältemittelschlauches im Fahrzeug sichtbar und im Detail in der Abbildung 7E beschrieben. An den Positionen "K" sind die Füllventile der Klimaanlage an den Anschlüssen der 1/2"EC und 5/16"FE-Kältemittelschläuchen hervorgehoben.

(E)

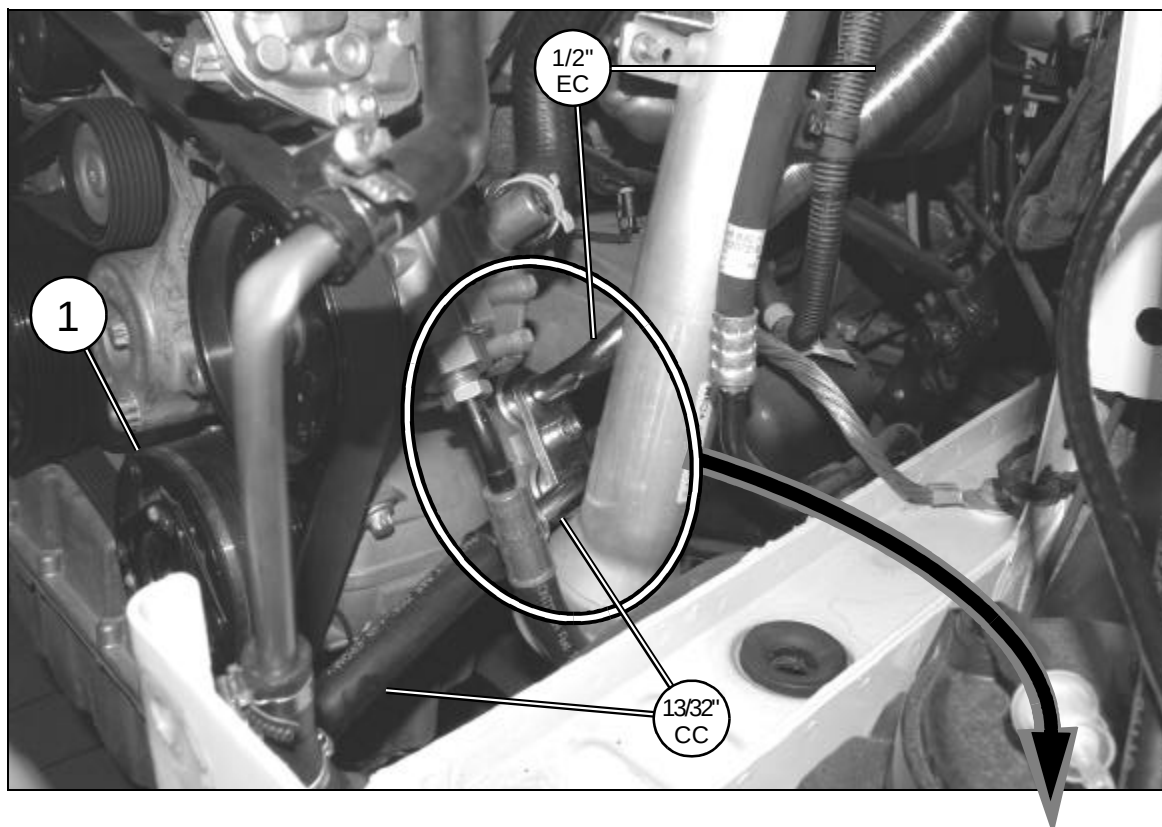
Vista total paso tubos gas en el compartimiento motor.

En la posición "d" está evidenciado el punto de fijación tubo gas 13/32"CC en el coche, descrito detalladamente en la figura 7E. En las posiciones "K" están evidenciadas las válvulas de carga de la instalación aire acondicionado preparados en los racord tubos gas 1/2"EC y 5/16"FE.



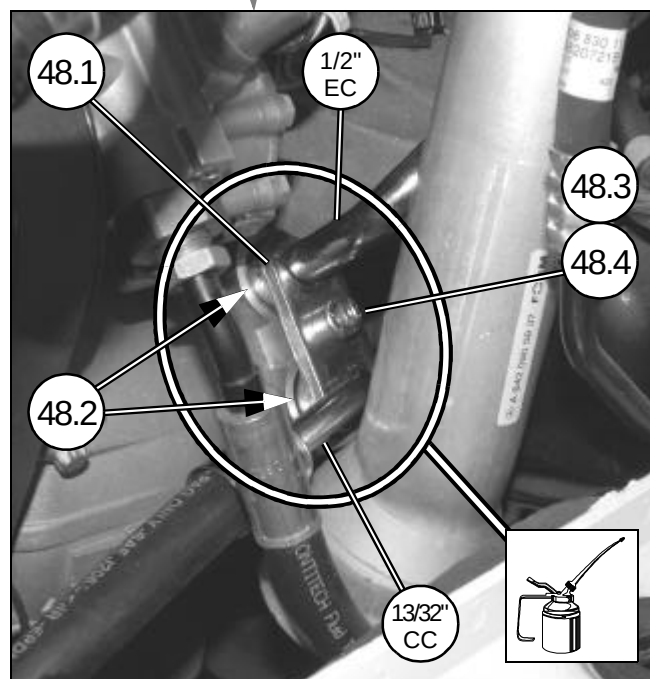
4E

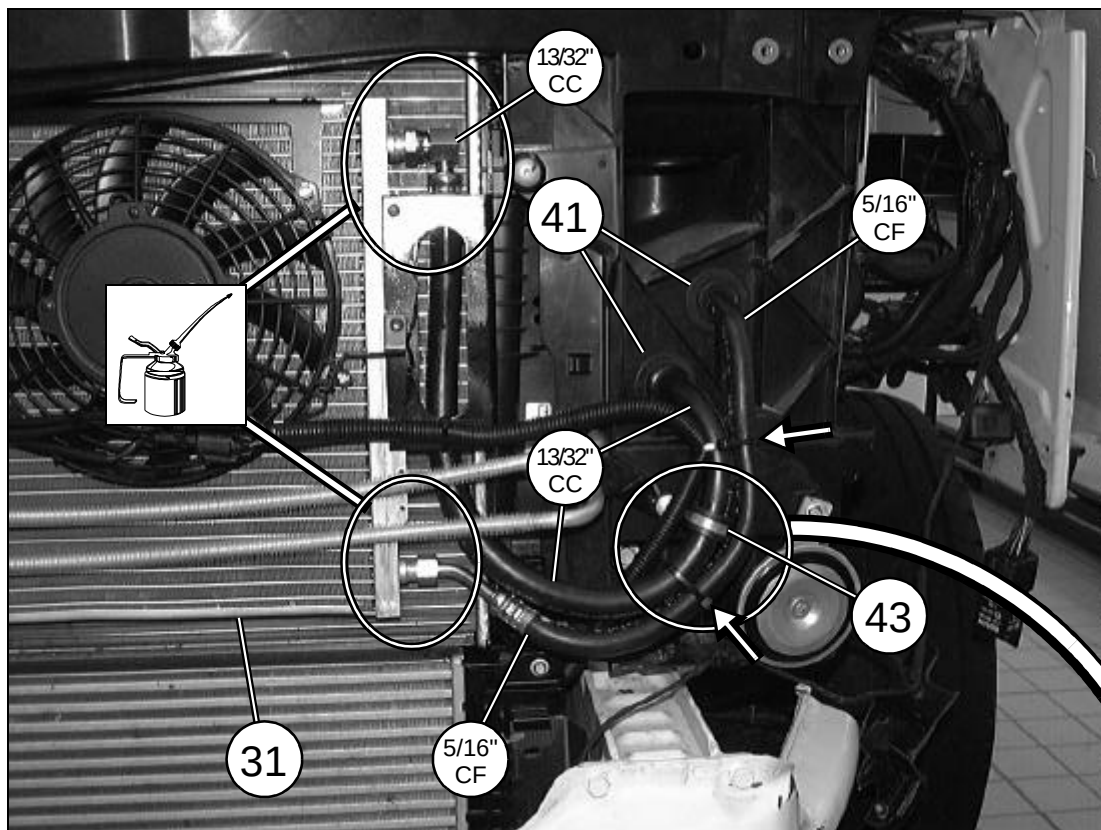
ELEMENTI DI FISSAGGIO / PIECES DE FIXATION FIXING PARTS / BEFESTIGUNGSELEMENTE ELEMENTOS DE FIJACION			
Pos.	Tipologia / Typologie Typology / Tipologie Tipologia	Descrizione / Description Description / Beschreibung Descripción	Codice / Code Kode / Código
42.1		Flangia tubi gas	043061/1A
42.2		M6x16	-
42.3		φ 6	-



5E

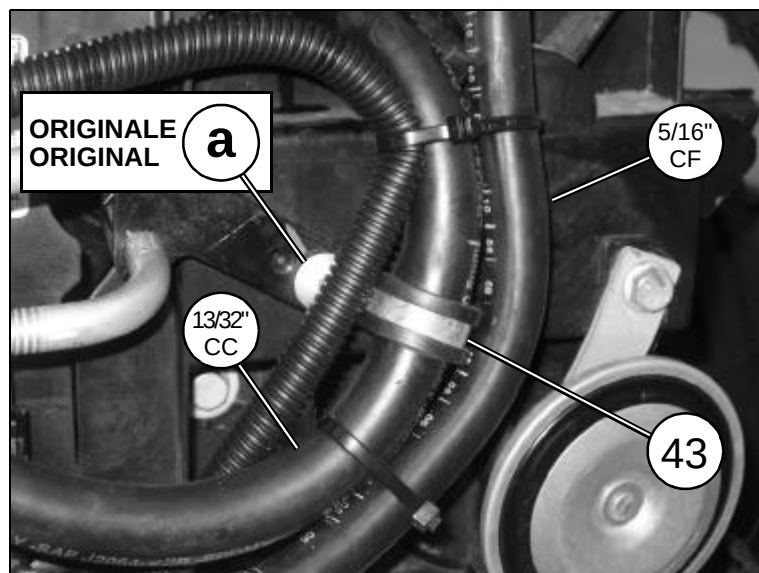
ELEMENTI DI FISSAGGIO / PIECES DE FIXATION FIXING PARTS / BEFESTIGUNGSELEMENTE ELEMENTOS DE FIJACION			
Pos.	Tipologia / Typologie Typology / Typologie Tipologia	Descrizione / Description Description / Beschreibung Descripción	Codice / Code Code / Código
48.1		Flangia tubi gas	043196/0
48.2		Guarnizione O.R.	069879/0
48.3		M10x30	-
48.4		φ10	-

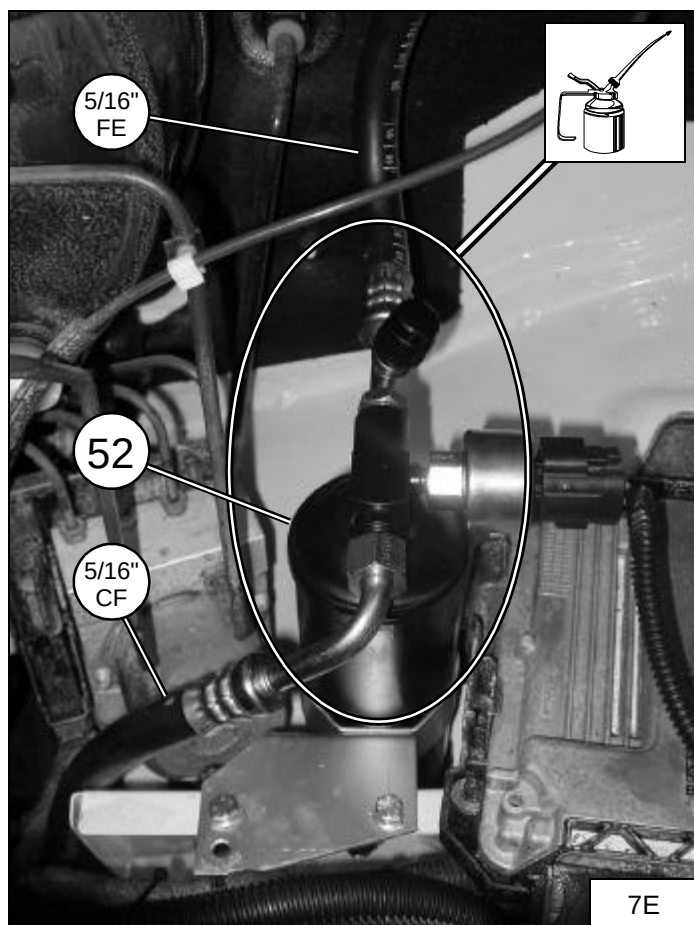




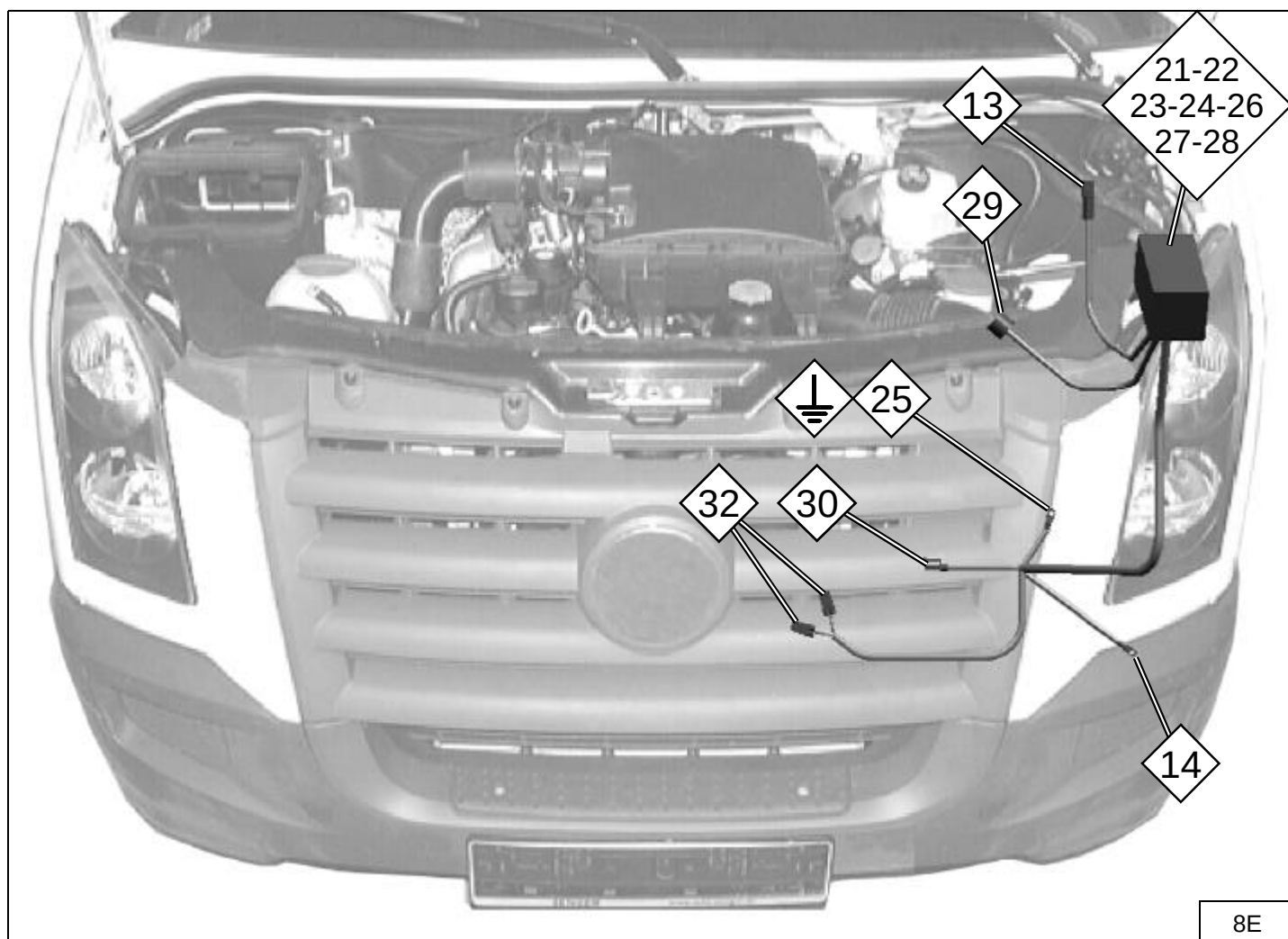
6E

ELEMENTI DI FISSAGGIO / PIECES DE FIXATION FIXING PARTS / BEFESTIGUNGSELEMENTE ELEMENTOS DE FIJACION		
Pos.	Tipologia Typologie Typology Tipologie Tipologia	Descrizione Description Description Beschreibung Descripción
		Fascetta a strappo

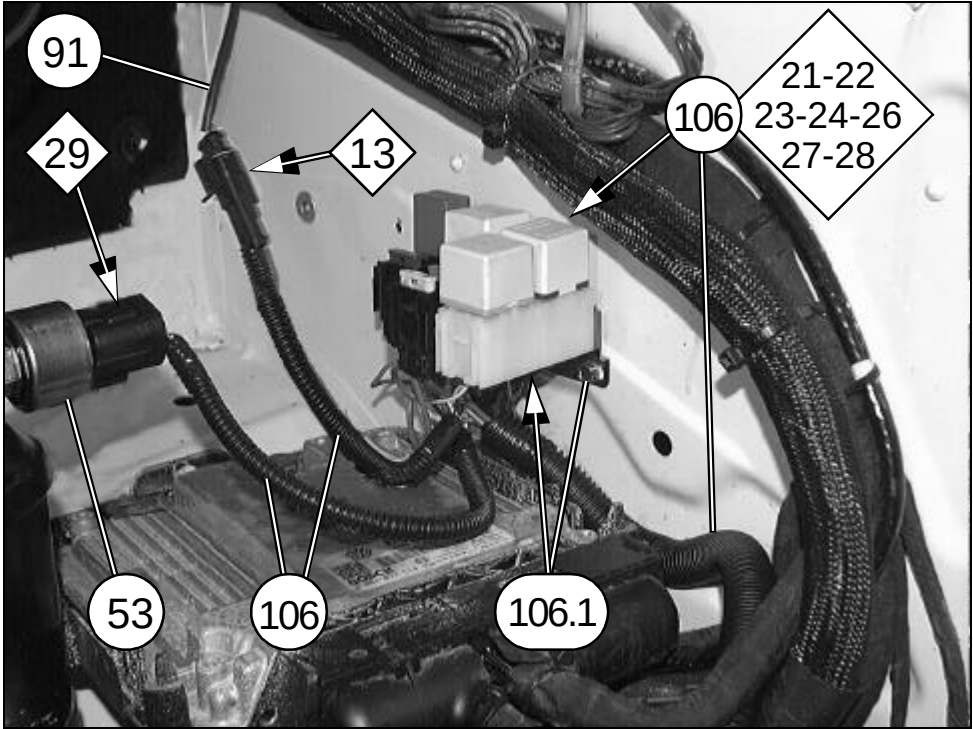




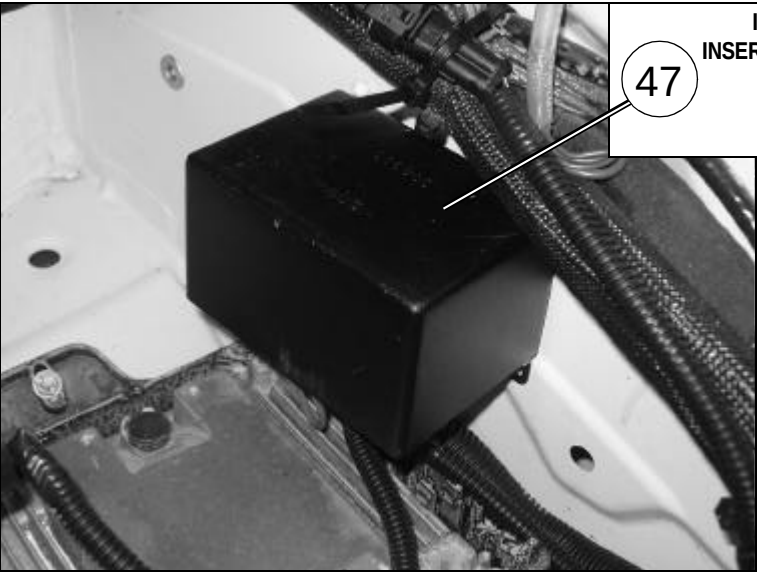
POSIZIONAMENTO IMPIANTO ELETTRICO NEL VANO MOTORE (vedi schema elettrico allegato)
 POSITIONNEMENT DU FAISCEAU ELECTRIQUE DANS LE COMPARTIMENT MOTEUR (voir schéma électrique joint)
 POSITIONING THE ELECTRIC SYSTEM WIRING WITHIN THE ENGINE COMPARTMENT (see the enclosed wiring diagram)
 POSITIONIERUNG DER ELEKTRISCHEN ANLAGE IM MOTORRAUM (siehe Schaltschema im Anhang)
 COLOCACIÓN DE LA INSTALACIÓN ELÉCTRICA EN EL ESPACIO MOTOR (véase esquema eléctrico adjunto)



VEDI Fig. 9E-10E-11E
 VOIR Fig. 9E-10E-11E
 SEE Fig. 9E-10E-11E
 SIEHE Abb. 9E-10E-11E
 VÉASE Fig. 9E-10E-11E



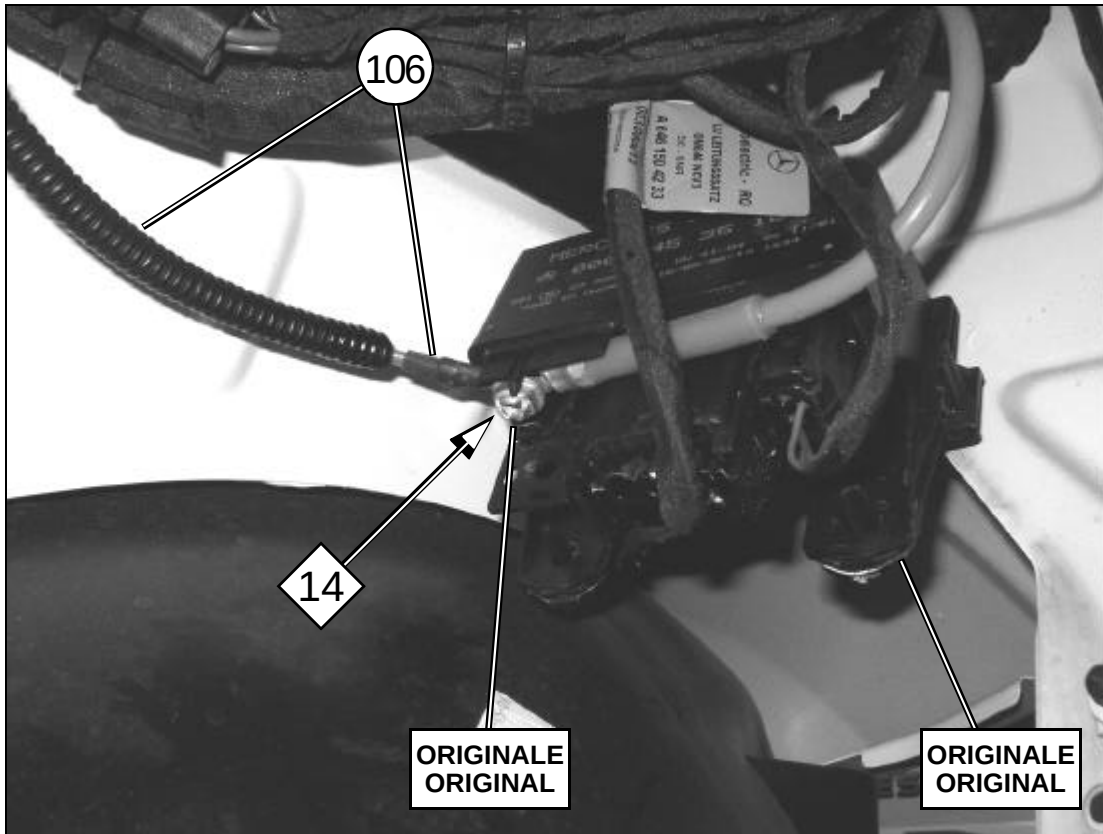
9E



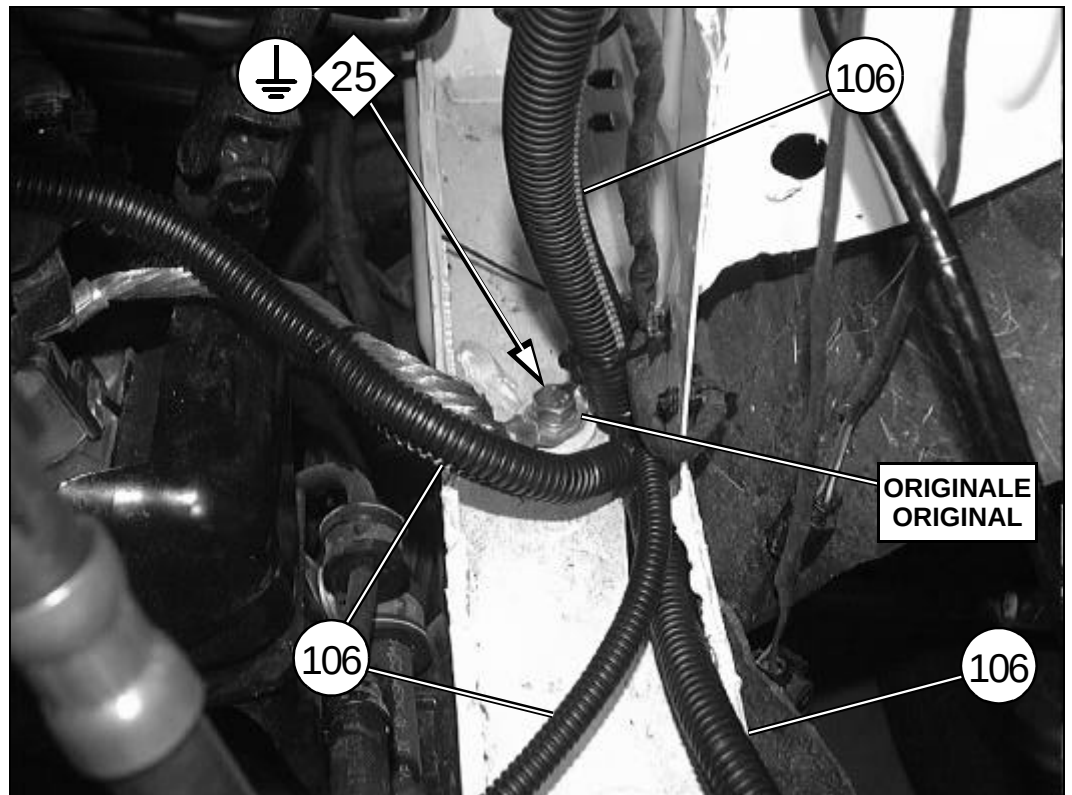
47

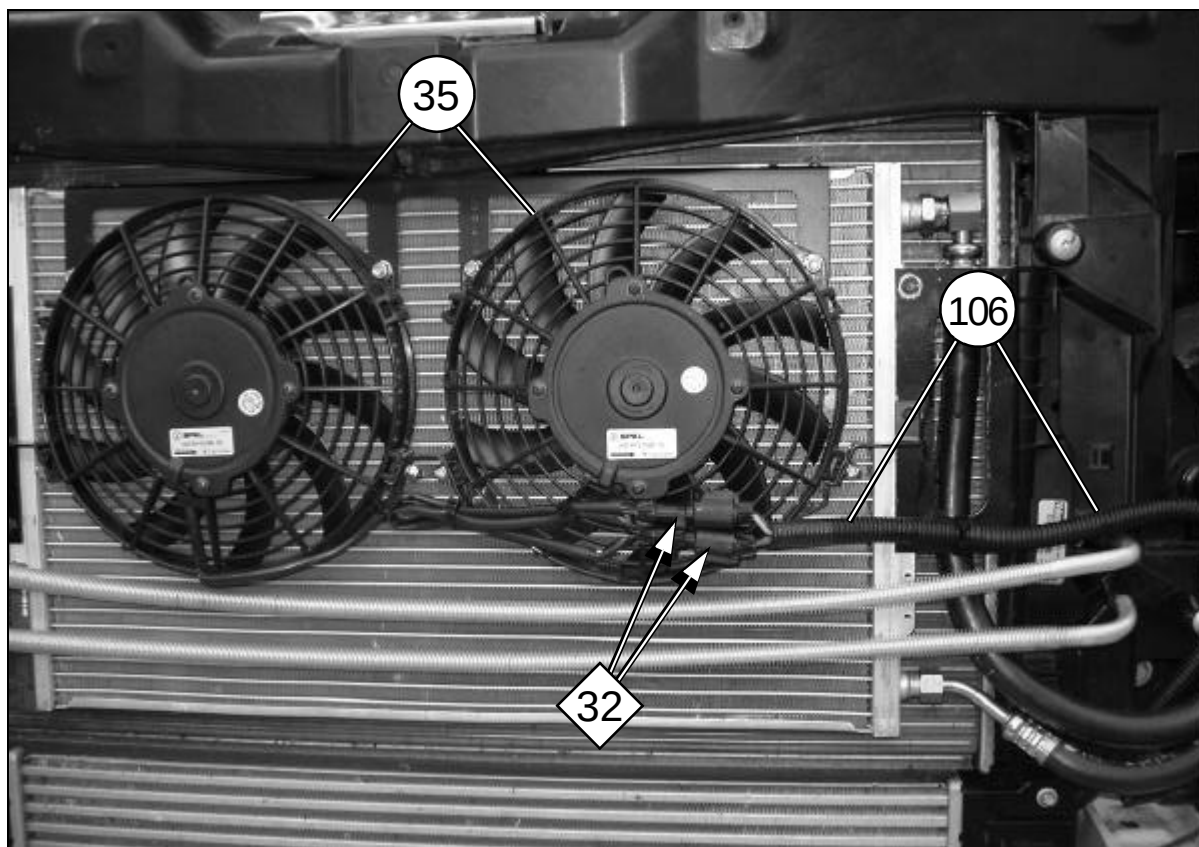
INSERIRE AD INCASTRO
INSERER PAR EMBOITEMENT
TO INSERT TO JOINT
EINKLEMMEN
INSERIR A ENCASTRE

ELEMENTI DI FISSAGGIO / PIECES DE FIXATION FIXING PARTS / BEFESTIGUNGSELEMENTE ELEMENTOS DE FIJACION		
Pos.	Tipologia / Typologie Typology / Typologie Tipologia	Descrizione / Description Description / Beschreibung Descripción
106.1		4,8x13



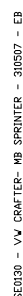
10E





11E

31/05/07



N.	Descrizione / Description / Description Beschreibung / Descripción	Funzione / Fonction / Function Funktion / Función
1	Interruttore A/C / Interrupteur A/C / A/C switch Klimaanlagen-Schalter / Interruptor A/C	
2	Connettore 4 via / Connecteur à 4 voie 4-way connector 4-weg-Steckverbinder Conector 4 vía	
3	Connettore 3 via / Connecteur à 3 voie 3-way connector 3-weg-Steckverbinder Conector 3 vía	
4	Connettore 3 via / Connecteur à 3 voie 3-way connector 3-weg-Steckverbinder Conector 3 vía	
5	Accendisigari / Briquet / Lighter Zigarettenanzünder / Encendedor	
3	Selettore ventilazione / Commande vitesse pulseur Ventilation selector / Belüftung-Wähler Selector de ventilación	
6	Connettore 1 via Connecteur à 1 voie 1-way connector 1-weg-Steckverbinder Conector 1 vía	Collegamento con elettroventola n. 10 (1. velocità) Connexion avec électroventilateur n. 10 (1 ^e vitesse) Connection to electric fan no. 10 (1st speed) Anschluß mit Elektrolüfter N.10 (1. Geschwindigkeitsstufe) Conexión con electroventilador n.10 (1° velocidad)
7	Plancia comandi / Partiel tableau commandes Control panel / Instrumententafel-Steuerung Placa de los mandos	
8	Connettore 5 via / Connecteur à 5 voie 5-way connector / 5-weg-Steckverbinder Conector 5 vía	
9	Resistore / Résistance / Resistor Widerstand / Resistor	
10	Elettroventola abitacolo Pulseur de l'habitacle Passenger compartment air blower Elektrolüfter im Fahrzeuginnenraum Electroventilador del habitáculo	
11	Scatola porta fusibili / Boîte à fusibles / Fuse box Schmelzsicherungskasten / Caja porta-fusibles	
12	Fusibile 30A / Fusible 30A / 30A Fuse Schmelzsicherung 30A / Fusible 30A	
13	Connettore 2 vie Connecteur à 2 voies 2-way connector 2-weg-Steckverbinder Conector 2 vías	Collegamento impianto elettrico vano motore con impianto elettrico interno vettura Connexion du faisceau électrique du logement moteur au faisceau électrique interne de la voiture Connection of the engine compartment electric wiring to the car inner electric wiring Anschluß der Elektroanlage im Motorraum mit Elektroanlage im Fahrzeuginnenen Conexión de la instalación eléctrica de la sede del motor con la instalación eléctrica del interior del coche
14	Terminale ad occhiello Borne en boutonnière Ring terminal Ösenstecker Terminal a ojillo	Collegamento con +BATTERIA (+30) Connexion à la BATTERIE (+30) Connection to the BATTERY (+30) Anschluß mit BATTERIE (+30) Conexión con BATERIA (+30)
21	Relay interruttore Relais de coupure Switch Relay Relais-Schalter Realais interruptor	Comando elettroventola n.32 (1. velocità) Commande électroventilateur n. 32 (1 ^o vitesse) Controls electric fan no. 32 (1th speed) Elektrolüftersteuerung Nr. 32 (1. Geschwindigkeitsstufe) Comando electroventilador n. 32 (1° velocidad)
22	Relay deviatore Relais de commutation Deviator relay Relaisverteiler Relé desviador	Comando elettroventola n.32 (1. velocità) Commande électroventilateur n. 32 (1 ^o vitesse) Controls electric fan no. 32 (1th speed) Elektrolüftersteuerung Nr. 32 (1. Geschwindigkeitsstufe) Comando electroventilador n. 32 (1° velocidad)
23	Relay interruttore Relais de coupure Switch Relay Relais-Schalter Realais interruptor	Comando elettroventola n.32 (2. velocità) Commande électroventilateur n. 32 (2 ^o vitesse) Controls electric fan no. 32 (2th speed) Elektrolüftersteuerung Nr. 32 (2. Geschwindigkeitsstufe) Comando electroventilador n. 32 (2° velocidad)

24	Relay interruttore Relais de coupure Switch Relay Relais-Schalter Realais interruptor	Comando giunto elettromagnetico compressore Commande l'embrayage électromagnétique du compresseur Compressor electromagnetic clutch control Steuerung der elektromagnetischen Kupplung des Kompressors Comando junta electromagnética compresor
25	Punto di massa Point de masse Ground point Massepunkt Punto de masa	Collegamento con MASSA (-31) Connexion à la MASSE (-31) Connection to GROUND (-31) Anschluß mit Masse (-31) Conexión con MASA (-31)
26	Fusibile 20A / Fusible 20A / 20A Fuse Schmelzsicherung 20A / Fusible 20A	
27	Fusibile 15A / Fusible 15A / 15A Fuse Schmelzsicherung 15A / Fusible 15A	
28	Fusibile 7.5A / Fusible 7.5A / 7.5A Fuse Schmelzsicherung 7.5A / Fusible 7.5A	
29	Pressostato Pressostat Pressure switch Druckwächter Presostato	Protezione impianto A/C Protection équipement A/C A/C system safety device Klimaanlagen-Überlastungsschutz Protección de la instalación A/C
30	Giunto elettromagnetico compressore Embrayage électromagnétique du compresseur Compressor electromagnetic clutch Elektromagnetische Kupplung des Kompressors Junta electromagnética del compresor	
32	Elettroventola Electroventilateur Fan Elektrolüfter Electroventilador	Raffreddamento condensatore Refroidissement condenseur condenser cooling Kondensatorkühlung Enfriamiento condensador
33	Termostato antighiaccio / Thermostat antigivrage No frost thermostat / Abtau-Thermostat Termostato anti-escarcha	
33A	Ponte / Pontet / Jumper / Brücke / Puente	
47	Logica funzionamento elettroventola Logique fonctionnement électroventilateur Electric fan logic Betriebslogik der Elektrolüfter Logica funcionamiento electroventilador	

(I)

N.B.:

Le parti in tratteggio rappresentano componenti dell'impianto elettrico originale.

(F)

N.B.:

Les parties hachurées représentent des composants du faisceau électrique d'origine.

(GB)

N.B.:

The dashed parts represent components of the original electric system.

(D)

N.B.:

Die gestrichelten Teile stellen Bauteile der ursprünglichen Anlage dar.

(E)

N.B.:

Les partes discontinuas representan componentes de la instalación eléctrica original.

ITALIANO	FRANCAIS	ENGLISH	DEUTSCH	ESPAÑOL
Arancio	Orange	Orange	Orange	Naranjado
Azzurro	D'azur	Light blue	Hellblau	Azul
Bianco	Blanc	White	Weiss	Blanco
Blu	Bleu	Blue	Blau	Turqui
Giallo	Jaune	Yellow	Gelb	Amarillo
Grigio	Gris	Gray	Grau	Gris
Marrone	Marron	Brown	Braun	Marron
Nero	Noir	Black	Schwarz	Negro
Rosa	Rose	Pink	Rosa	Rosa
Rosso	Rouge	Red	Rot	Rojo
Verde	Vert	Green	Grün	Verde
Viola	Violet	Violet	Violett	Violado

(I)

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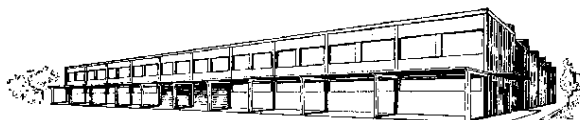
DELPHI ITALIA AUTOMOTIVE SYSTEMS S.r.l.
Stabilimento Molinella

Via Nobili, 2 40062 Molinella (Bologna)-Italy

Telefono (0039) 051.6906111

Fax (0039) 051.6906287

Email: diavia.service@delphi.com



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